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The distribution of talc within the Kevitsa Ni-Cu-PGE mine, Finland

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<p>Tiivistelmä/Referat – Abstract</p> <p>Talc is a problematic alteration mineral at the Kevitsa Ni-Cu-(PGE) mine in Sodankylä, Finland, and its distribution and control were assessed in this thesis. Kevitsa is a polymetallic mine hosted in an ultramafic intrusion, extracting Ni, Cu, Co, Au, Pt and Pd, which are of increasing importance in green energy technologies. Talc – a common alteration product in ultramafic rocks – detrimentally interferes with the recovery of copper in the flotation stage of ore processing when concentrations exceed 5 wt. %, thus affecting the economics of mine operations.</p> <p>It was found different talc concentrations had different spatial associations and controls, with three dominant styles identified, and a multi-stage genesis of talc alteration is proposed. The talc styles identified in the study are as follows: (style 1) pervasive talc-chlorite alteration, (style 2) talc-dolomite alteration haloes proximal to dolomite veins and (style 3) talc on brittle structures, associated with magnetite.</p> <p>Low values of talc between 0.2-0.5 wt.% (style 1) were found to have no preferential spatial distribution, occurring as background alteration throughout the intrusion. Intermediate values (between 1-5 wt. %) were associated with late brittle fractures and structures (style 3), with a notable association with the NE-flt-rv1 fault zone. Style (2) was found to have a dominant structural control, specifically being associated with north-south trending structures. Dominant structures with this association identified are NS-flt1_ft-002 and NS-flt-2_ft-009. Highest values (commonly exceeding >10 wt. %) manifest themselves as alteration haloes proximal to veins, where talc-carbonate replaces the intercumulus mineral phases.</p> <p>Here it is proposed that 'low talc' alteration, style (1), was the first talc association to occur, generated by late magmatic fluids or regional metamorphism accompanying amphibole and serpentine alteration. The association observed as style (2) was likely generated by the infilling of north-south trending structures by carbonate-talc veins through metasomatism by a CO₂ rich metamorphic fluid, perhaps delivered by a deep-seated structure, often generating talc values in excess of 10 wt.%. The third stage is proposed to be talc enrichment via meteoric fluid percolation, after exhumation. This generated talc along brittle structures associated with magnetite style (3), and talc-carbonate concentrations may also be upgraded at this stage. Further enrichment of talc is observed at the surface, attributed to freeze thaw-cycles of permafrost upgrading talc values.</p> <p>The identification of these processes and controls on talc will not only have implications for the economics of Kevitsa as high talc zones can be avoided, but findings may have useful applications for mining of similar deposits in the Central Lapland Greenstone belt such as the nearby Sakatti Cu-Ni-(PGE) project, when it enters production.</p>			
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Abbreviations

CLGB: Central Lapland Greenstone Belt
 DD: Diamond drill-cores
 GTK: Geologian tutkimuskeskus (Geological Survey of Finland)
 MRE: Mineral resource estimate
 NSTE: Near surface talc enrichment
 PGEs: Platinum-group elements
 RC: Reverse-circulation drillholes
 RQD: Rock quality designation (degree of jointing)
 XRD: X-ray diffraction

1. Introduction

Kevitsa is an operating polymetallic mine extracting Ni, Cu, Co, Au, Pt and Pd from an ultramafic intrusion, located 140 km north of the arctic circle in Finnish Lapland near Sodankylä, and is ‘one of the largest ever mineral discoveries in Finland’ (Gregory et al. 2011, Boliden 2020). The intrusion, dated at 2058 ± 4 Ma (Mutanen 1997, Mutanen and Huhma 2001, LeVaillant et al. 2017) is a magmatic Ni-Cu-(PGE) deposit hosted in the Central Lapland Greenstone Belt (CLGB), a highly prospective area with other notable deposits being the Sakatti Cu-Ni-PGE prospect in the pre-feasibility stage (AngloAmerican 2020) and Kittilä, currently the biggest active Au mine in Europe (Agnico Eagle 2020). The Kevitsa deposit was discovered in 1987 by the Finnish Geological Survey (GTK) through geophysical methods and mapping as described in Mutanen (1997). Extensive geophysical and drilling data acquisition has been performed since discovery by the GTK, Outokumpu Ltd, Scandinavian Minerals, First Quantum Minerals Ltd and Boliden Kevitsa FinnEx/Mining Oy (Santaguida et al. 2015, SRK 2019). Production began in 2012 while under ownership by First Quantum Minerals Ltd (Santaguida et al. 2015), and the resources mined from Kevitsa are currently forecast to last until 2030 (SRK 2019). Boliden acquired the project in 2016. The 2019 Mineral Resource Estimate reports 88.2 Mt Measured Resource (inclusive of mineral reserves), at 0.24% NiS, 0.35 total Cu, 0.10 g/t Au, 0.20 g/t Pt, 0.13 g/t Pd and 0.01% CoS effective of 31 December 2019. Details are displayed in Table 1.

Table 1: Mineral Resource Statement. Stipulations associated with these numbers are noted in SRK (2019).

Mineral Resource Category	Tonnes (Mt)	Sulphide Nickel (%)	Total Copper (%)	Gold (g/t)	Platinum (g/t)	Palladium (g/t)	Sulphide Cobalt (%)
Measured	88.20	0.24	0.35	0.10	0.20	0.13	0.01
Indicated	189.50	0.25	0.34	0.09	0.19	0.12	0.01
Meas + Ind	277.70	0.25	0.34	0.10	0.19	0.12	0.01
Inferred	19.20	0.22	0.33	0.06	0.13	0.09	0.01

As Kevitsa is a low-grade high tonnage deposit, some challenges arise in the recovery of metals. In particular, the mineral talc interferes with the processing of copper (Cu) in the

flotation process, reducing Cu recovery from 90% to 83% in the presence of 7% talc (Farrokhpay et al. 2018). At present, high talc ores, containing talc up to 30% are stockpiled separately and processed in batches as the high amount of talc reduces copper recovery at Kevitsa by up to 4% (SRK 2019). Assessing the distribution of talc - and geological ‘processes and structures’ responsible for delivering talc or forming talc *in situ* - is the fundamental aim of this thesis. The location of Kevitsa relative to major tectonic provinces is shown in Figure 1.



Figure 1: Location of the Kevitsa mine, adapted from Nironen (2017).

1.1. Aims and Objectives

The controls on the distribution of talc and its impact directly on ore recovery are not currently clear. As talc is a common alteration product in ultramafic rocks, associated with serpentinisation and carbonatisation (Bjerga et al. 2015) identifying objects responsible for delivering talc, i.e. channel-ways for alteration such as faults and other features, is critical. Although faults are well suited as alteration fluid conduits (Naldrett 1966), it is also worth considering natural weathering as one possible source of talc. Furthermore, magmatic fluids sourced from past intrusions or dykes, and/or pervasive pore fluid movement may be responsible for a general background presence of talc.

There are a number of notable structures crossing the Kevitsa pit which may have some control on the distribution of talc. It is therefore of key importance to identify the nature of these different structures and identify any potential correlation with talc enrichment and talc distribution, as prior internal research has also concluded (Kokko 2018).

The key research questions of this study are as follows:

- What is the distribution of talc across the Kevitsa intrusion?
- Is talc structurally controlled?
- What are the main fault characteristics and classes?
- If faults deliver talc, which generations or types of faults are associated with talc?

Studying the presence and characteristics of talc alteration at Kevitsa will help to better understand why, when and how talc forms around ultramafic-hosted deposits, and may increase understanding of these mechanisms in similar deposits such as the Sakatti prospect, thus having implications for other ultramafic-hosted mining operations in Fennoscandia.

2. Background

2.1 Magmatic Ni-Cu-(PGE) deposits

Kevitsa is a magmatic Ni-Cu-(PGE) deposit, which is a subclass of magmatic sulphide deposits (Naldrett 2010b, Herrington 2011) accounting for a broad classification of ore deposits which contain Ni, Cu and PGEs. These deposits are orthomagmatic, whereby mineralisation is formed primarily via magmatic processes (Herrington 2011). This greater deposit class is responsible for 56% of Ni (the remainder being hosted in lateritic

deposits) and 96% of PGE resources globally (Lu et al. 2019) making them the most important source of Ni and PGEs, as well as being a significant source of associated Cu (Howell et al. 2017). Finland is highly prospective for these deposits (Makkonen et al. 2017). Magmatic sulphide deposits have a distinct spatial distribution, associated with Archean cratons (Maier and Groves 2011).

Supercontinent cycles and secular changes in ore deposit patterns are known (Cawood & Hawkesworth 2015, Pehrsson et al. 2016), with magmatic deposits being inherently linked to the Nuna supercontinent cycle (Pehrsson et al. 2016). Mineralisation in these deposits is hosted in sulphides, primarily pyrrhotite, pentlandite, and chalcopyrite – these same sulphides comprise the normal ore at Kevitsa (Le Vaillant et al. 2017) – and is associated with mafic to ultramafic rocks (Maier & Groves 2011). The host intrusions of magmatic Ni-Cu deposits are generally small (10-100 metres), and irregularly shaped, while PGE deposits occur in larger (km-100s of km), more uniformly shaped intrusions (Maier and Groves 2011). The ore itself can occur at the base, the roof, or hosted within the intrusion (see Figure 2).

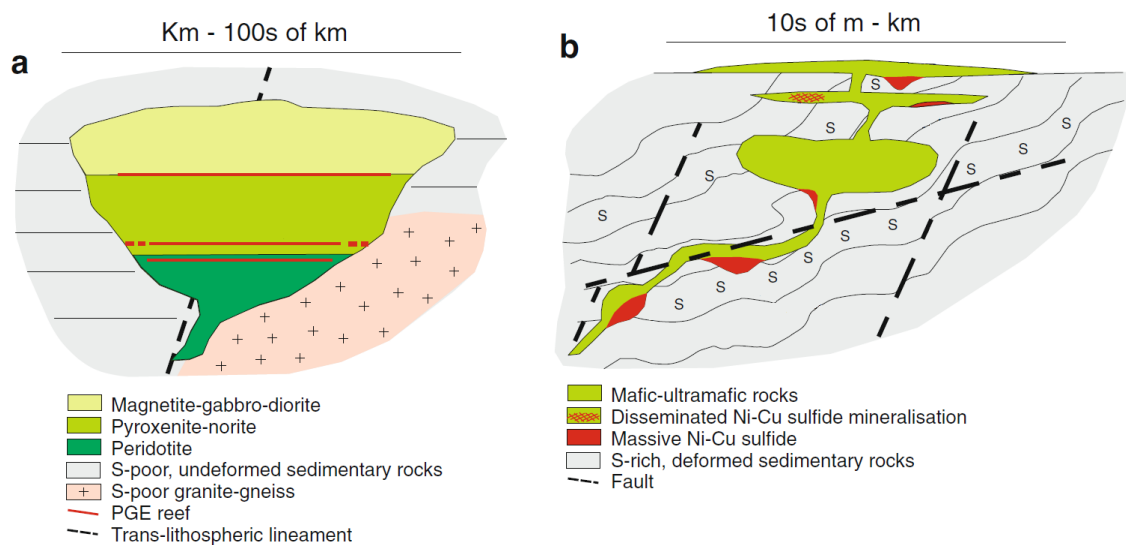


Figure 2: Models for a) PGE and b) nickel deposits. Although Kevitsa is classified as a magmatic Ni-Cu deposit as shown in b), it bears similarities to a), and likely lies in a continuum between these two models. Adapted from Maier and Groves (2011).

The ultramafic magma in the ‘host intrusion’ has to be appropriately saturated in sulphur to generate ore bearing sulphides. Mechanisms that promote sulphur saturation include magma mixing, high pressures, contamination of a relatively Si-rich magma, or assimilation of sulphur or silica from country rocks (Naldrett 2010a). The various stages involved in the generation of a magmatic sulphide deposit are depicted in Figure 3.

STAGES IN THE LIFE OF A MAGMATIC SULPHIDE DEPOSIT

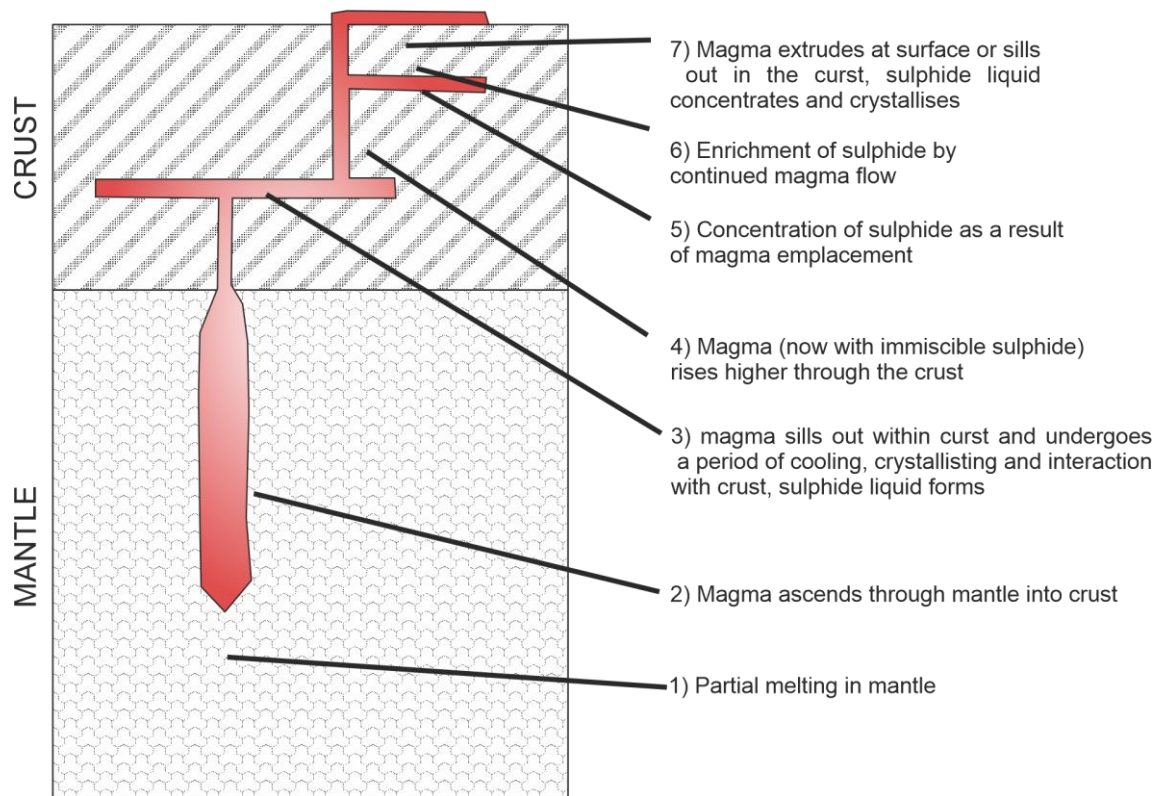


Figure 3: The stages involved in the development of a magmatic Ni-Cu(PGE) deposit, adapted from Naldrett (2011).

2.1.1 Kevitsa Deposit Style

Kevitsa does not fit the magmatic Ni-Cu-(PGE) genetic model *sensu-stricto*. The mineralisation occurs in the centre of the Kevitsa intrusion, rather than along the basal contact as is characteristic of this genetic model (Barnes & Lightfoot 2005). Additional features unique to Kevitsa include the Cu endowment being higher than Ni (observed in the ‘normal ore’, the opposite is true for the ‘Ni-PGE ore’), sulphides occurring as disseminations (rather than as massive flat lying sheets or lenses) and the high metal tenor, which separates this deposit from other magmatic Ni-Cu-(PGE) deposits (Santaguida et al. 2015). Although these differences are observed, the Kevitsa deposit still belongs to this ‘magmatic’ deposit class as the ore is primarily derived from the magma, with less emphasis on a hydrothermal input (unlike volcanogenic massive sulphide deposits, *per-se*).

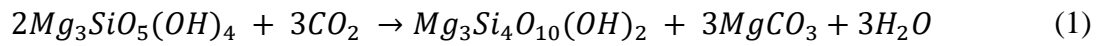
2.2 Talc as an Alteration Mineral

Talc, chemical formula $Mg_3Si_4O_{10}(OH)_2$, is a common alteration mineral in ultramafic rocks, alongside amphiboles, carbonate- and serpentine-group minerals. Alteration styles related to talc, carbonates and serpentine commonly occur together as a result of CO_2 rich fluids reacting with the rock (Power et al. 2013).

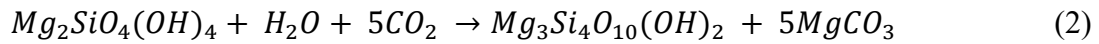
There are two dominant reactions which produce talc:

1. Hydration and Carbonatisation, Equations 1 and 2 (Hansen et al. 2005, Kelemen & Hirth 2012, Power et al. 2013).

Serpentine + carbon dioxide \rightarrow talc + magnesite + water

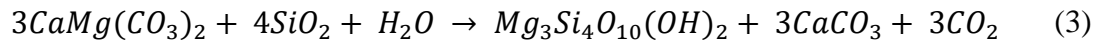


Olivine + aqueous fluid + dissolved carbon dioxide in fluid \rightarrow talc + magnesite



2. Via a reaction between dolomite and silica which is typical of skarnification of dolomites by silica-flooding in contact metamorphic aureoles, Equation 3 (Robb 2005).

Dolomite + silica + water \rightarrow talc + calcite + carbon dioxide



As observed in the equations above, the production of talc-carbonate and serpentine from ultramafic rocks is largely isochemical (Bjerga et al. 2005 and references therein), however, significant occurrences of carbonate alteration generally represents a separate hydrothermal event (Naldrett 1966), producing talc–magnesite and magnesite– quartz assemblages (Power et al. 2013). Metasomatic processes involving CO_2 rich fluids in prograde metamorphism can generate talc-chlorite assemblages (commonly associated with serpentine and amphibole group minerals), and retrograde greenschist-facies metamorphism is also known to promote talc generation (Spandler et al. 2008).

3. Geological Setting

3.1 Regional Geology

Kevitsa is hosted in the Central Lapland Greenstone Belt (CLGB), which is a highly prospective area for magmatic Ni-Cu-(PGE) deposits, and is underexplored for gold deposits (Niiranen et al. 2015). The CLGB has been compared to other prospective greenstone belts such as the Norseman-Wiluna, Abitibi, and Zimbabwe Craton greenstone belts (Niiranen et al. 2015). It comprises part of a larger greenstone belt extending into Norway, and records 500 Ma of geological activity culminating in deformation at 1.9 Ga. (Hanski and Huhma 2005). The CLGB is comprised of three sub-terrains, the Pulju belt, the Kuusamo-Salla belt and the Kolari-Kittilä-Sodankylä belt, the latter of which Kevitsa is hosted within (Makkonen et al. 2017). A number of metalliferous deposits occur in the CLGB, the positions of which are shown below in Figure 4.

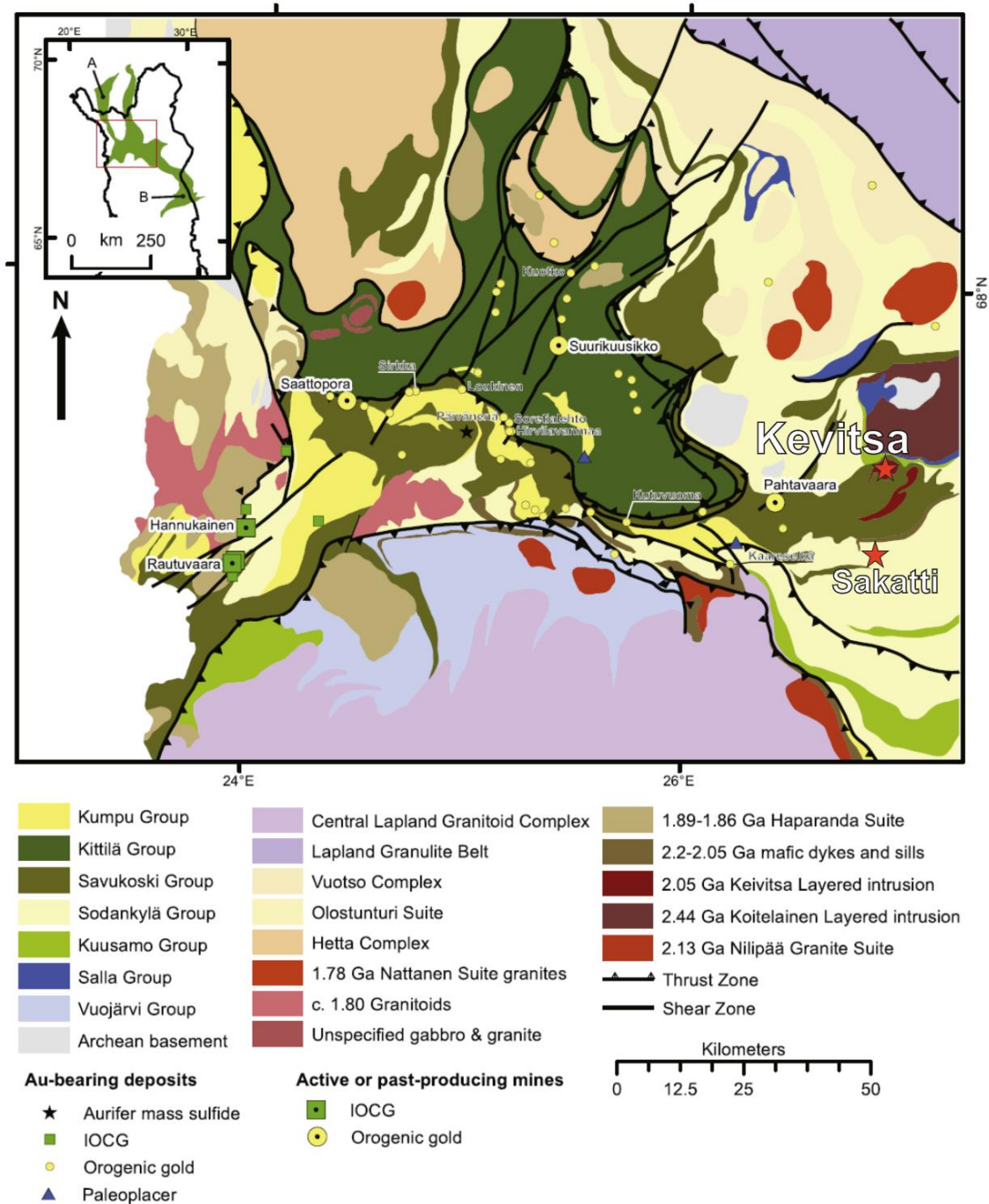


Figure 4: The location of Kevitsa and Sakatti - denoted with red stars - within the CLGB after Niiranen et al., (2015)

The structural architecture of the Central Lapland greenstone belt is complex. The region consists of komatiitic metavolcanic rocks and sulphide- and graphite-rich black schists (Yang et al. 2013a), which have experienced polyphase deformation in at least three main deformation events (Gregory et al. 2011). The key geological event is the mafic-ultramafic magmatism that occurred in Finland at ca. 2.05 Ga, which is associated with

significant magmatic Ni-Cu-(PGE) resources including the Kevitsa and Sakatti deposits (Makkonen et al. 2017), The stratigraphic position of magmatic this magmatism relative to the CLGB is shown in **Figure 5** below.

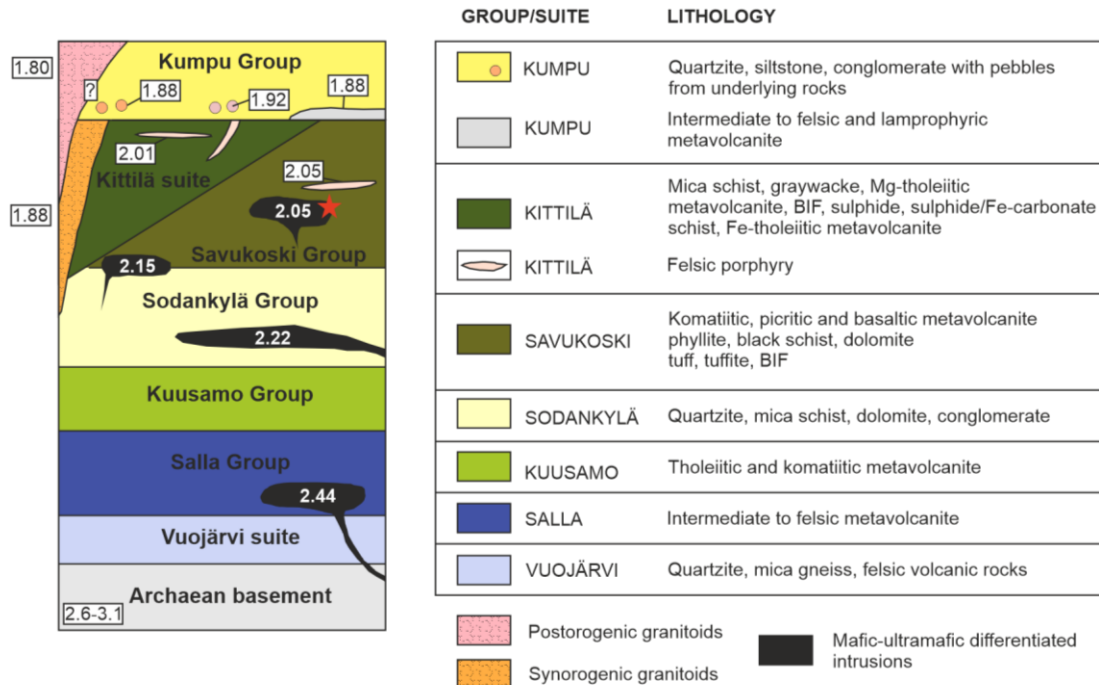


Figure 5: Stratigraphy of the Central Lapland Greenstone Belt adapted from Huhma et al., (2018). The location of the Kevitsa intrusion is donated with the red star, near the stratigraphic boundary between the Sodankylä and Savukoski groups.

3.2 Local Geology – The Geology of Kevitsa

Kevitsa is a magmatic layered intrusion, hosted within a deformed greenschist-facies volcano-sedimentary sequence. Zircon data yielded an age of 2058 ± 4 Ma for the Kevitsa intrusion (Mutanen and Huhma, 2001, Huhma et al. 2018). This age closely corresponds with magic-ultramafic magmatism in Finland around ca. 2.06 Ga, which is associated with significant Ni-Cu-PGE resources including the Sakatti deposit (Makkonen et al. 2017)

The Kevitsa intrusion itself is hosted in metasedimentary and metavolcanic rocks (Yang et al. 2013a), and the intrusion itself predominantly consists of gabbros, pyroxenites, olivine websterite and clinopyroxenites (see Figure 6).

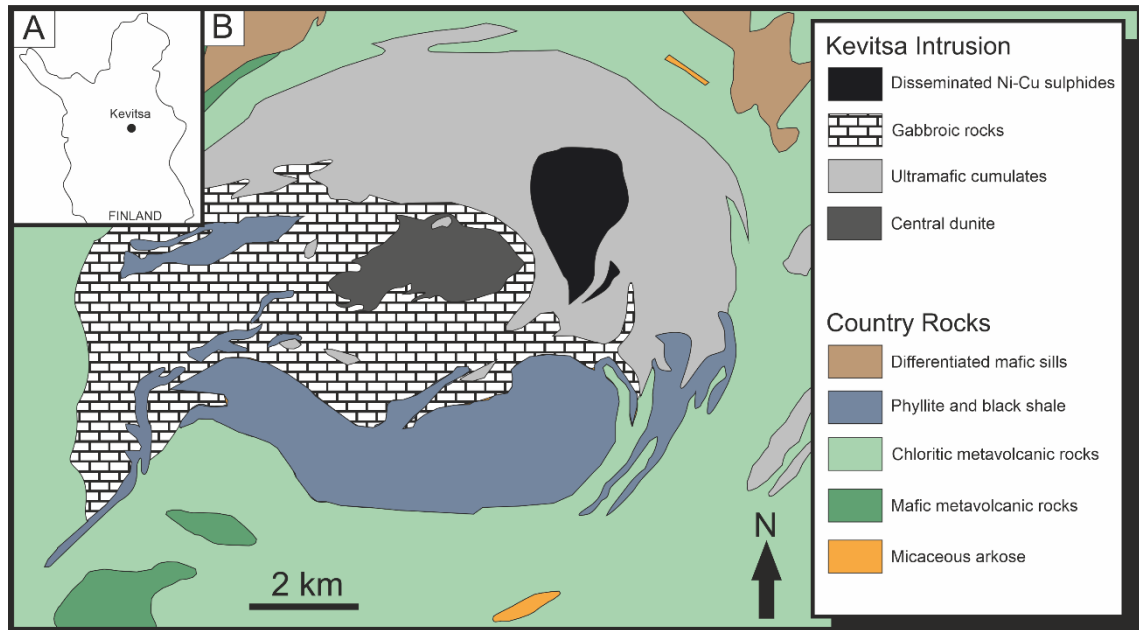


Figure 6: Plan view of the Kevitsa intrusion. The Ni-Cu sulphides are hosted within ultramafic cumulates, primarily olivine pyroxenites. Adapted from Mutanen (1997), Le Vaillant (2017). Colour scheme from Luolavirta (2017).

Fragments of country rock such as hornfelsic pelitic sediments and mafic-ultramafic volcanics are also entrained in the Kevitsa intrusion. Such xenoliths tend to occur together in zones of 2-5 m width, extending 100s of meters with a north-south trend (Santaguida et al. 2015). Pyroxenites and ore zones commonly have high aspect ratios (Standing et al. 2019). A schematic presentation of the Kevitsa stratigraphy is presented in Figure 7.

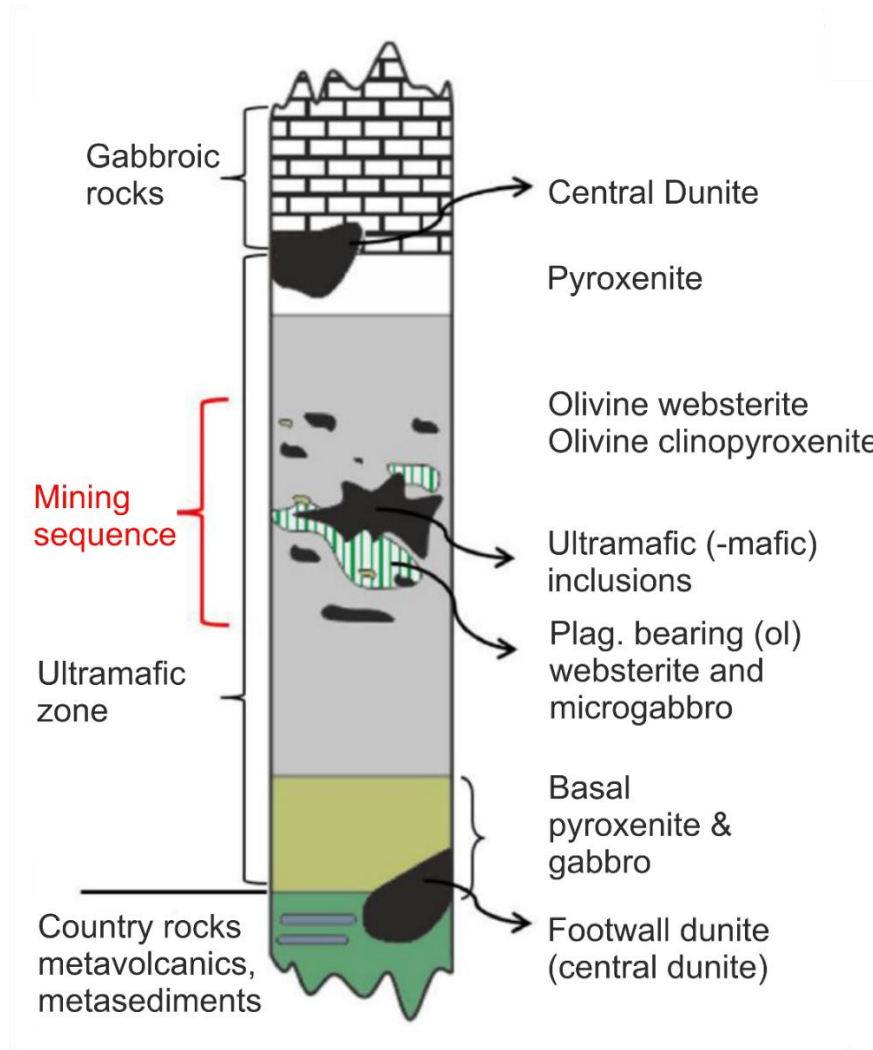


Figure 7: Schematic stratigraphic column of Kevitsa (adapted from Luolavirta 2017). As visually ascribed, the mining sequence consists of olivine websterite-clinopyroxenite composition rocks within the Kevitsa layered intrusion, and the presence of ultramafic-mafic inclusions as well as plagioclase bearing olivine websterites and microgabbros may have some genetic role on the ore position, discussed further in **Section 3.3**.

3.2.1 Kevitsa Mineralogy, Ore Style

The main mineralisation at Kevitsa occurs as disseminations with minor sulphide veins and extends 800m below ground level with a confirmed strike length of 1250m (SRK 2019) contained in the middle of the ultramafic lower-unit of the intrusion (Yang et al. 2013a). Ore morphology roughly corresponds to magmatic layering within the intrusion (Santaguida et al. 2015). The dominant ore bearing sulphides are nonmagnetic pyrrhotite, chalcopyrite and pentlandite respectively, and ore has been classified into three categories: ‘normal ore’, ‘Ni-PGE ore’ and ‘false ore’ on the basis of their Ni-PGE grades (SRK 2019). The breakdown of the characteristics of sulphides that comprise these alongside associated minerals is shown in Table 2 below.

Table 2: Mineral characteristics of the three ore styles present at Kevitsa and their respective host rocks. Table adapted from Luolavirta (2018).

	Regular ore	Ni-PGE ore	False ore	Reference
Ni tenor	4-7%	6-60%	<4%	Mutanen (1997), Yang et al., (2013a), Santaguida et al., (2015)
Ce _n /Yb _n (avg)	2.0-2.2	7	2.0-2.2	Hanski et al., (1997), Luolavirta et al., (2018a)
ε _{Nd} (avg)	-3.4	-6.4	-3.4	Huhma et al., (2018) Luolavirta et al., (2018b)
δ ³⁴ S ‰ (avg)*	+4.1	+2.7	+6.6	Mutanen (1997), Yang et al., (2013a), Luolavirta et al., (2018a)
Fo% olivine	77-84	84-90	76.5-83	Mutanen (1997), Yang et al., (2013a), Luolavirta et al., (2018a,b)
Ni (ppm) in olivine	700-2500	3000-14000	<1000	

*in-situ

Main characteristics of the Kevitsa ore types are summarised as the following:

Normal ore: Represents the bulk of ore (ca. 90%). The sulphides are pyrite, pyrrhotite and pentlandite. Ore grades average 0.3% Ni, and 0.4% Cu (Santaguida et al. 2015, Le Vaillant et al. 2017).

Ni-PGE ore: Ni-PGE ore contains heazlewoodite and millerite, alongside other PGMs, contemporaneous with pyrite (Santaguida et al. 2015). The nickel content of the sulphide phase (the tenor) is often extremely high, see Table 2.

False ore: False ore is almost entirely comprised of pyrrhotite with occasional chalcopyrite and pentlandite (Santaguida et al. 2015), has sub-economic grades, and is spatially concentrated at the base of the intrusion and around xenoliths (Le Vaillant et al. 2017).

Mineralisation host rocks, primarily olivine websterite with minor clinopyroxenite, are generally the same for these ore categories. However, Ni-PGE ore bearing rocks have a higher proportion of clinopyroxene relative to orthopyroxene (Santaguida et al. 2015). It is likely that alteration has had some form of influence on the mobility of the Ni-PGE ore and thus the source of the sulphides may differ slightly compared to normal ore and false ore (Mutanen 1997, Hanski et al. 1997, Yang et al. 2013, Santaguida et al. 2015), although remobilisation is only confidently observed at a small (cm) scale (Le Valliant et al. 2016).

3.2.2 Kevitsa Alteration

There are several styles of alteration that are observed in drill-core at Kevitsa. The dominant phases known to occur proximal to or cross-cut mineralisation are amphibolitisation, serpentinisation and epidotisation (Le Vaillant et al. 2016). Amphibole alteration is the most widespread style, affecting olivine and pyroxene but preserving original cumulate textures. Serpentine alteration is also relatively widespread and is often associated with magnetite. Gervilla and Kojonen (2002) suggest serpentine alteration upgraded the Ni sulphides and preserved original PGE concentrations delivered by magmatic mineralisation. This alteration event is ascribed to be the first alteration event. Epidote alteration is thought to be structurally controlled, associated with NE trending faults, and is concentrated in the southern extension of the intrusion (Le Vaillant et al. 2017). Other alteration styles include actinolite-chlorite alteration and talc-carbonate alteration. Gabbroic dykes cross cutting the intrusion often exhibit actinolite-chlorite alteration (Santaguida et al. 2015). Talc-carbonate alteration is thought to indicate the presence of CO₂ bearing fluids and has been linked with ‘late’ fractures and veins (SRK 2019). The alteration occurs in a few styles, but mainly as pervasive alteration of intercumulus minerals and as replacement of Fe-Mg minerals. The differing talc (\pm carbonate) alteration styles are presented in Section 5.2. The Kevitsa Technical Report 2019 recognises a notable occurrence of talc-carbonate alteration at depth, “within and around a flat-lying shear zone and composite quartz-carbonate reef” (SRK 2019, page 23).

3.3 Genetic Models Applied to Kevitsa

The formation of the Kevitsa mineralisation is somewhat enigmatic, with multiple studies performed to explain the unusual ore distribution. The most recent study explaining the formation of the deposit was performed by Luolavirta (2017). Prior models and their conclusions are summarised in Table 3.

Table 3: Genetic Models Applied to Kevitsa

Author	Genetic Model Details
Mutanen 1997	<ul style="list-style-type: none"> • Kevitsa intrusion was intruded as one pulse of magma of basaltic composition. • 'Significant exotic contamination' identified using isotopic and geochemical data alongside mineralogical data is responsible for 'compositional heterogeneities of the ultramafic cumulates'. • Contamination sources are posed to be 'surrounding carbonaceous, sulphide rich sediments (possible prior sulphide deposits) and by solid refract debris from disaggregated komatiitic rocks'.
Gervilla & Kojonen 2002, Gervilla et al. 2003 in Törmänen and Iljina 2008	<ul style="list-style-type: none"> • Pre-existing low grade disseminated ore upgraded by serpentine alteration, hydrothermal alteration, and metamorphism. • Serpentine alteration enriched Ni sulphides (e.g. Ni-rich braggite) and preserved magmatic PGE concentrations. • Remobilisation of Ni and PGEs via metamorphic (Cl-bearing) fluids, fluids (coeval) hydrothermal and metamorphic (greenschist facies). • Cl-ligands in these fluids redistributed S Cu in sulphides via dissolution, final Ni-PGE ore derived and precipitated as horizons in the upper part of the Kevitsa intrusion.
Lamberg et al. 2005	<ul style="list-style-type: none"> • "Five distinct series formed after fractional segregation of sulphides and mixing of tholeiitic magma with komatiitic material". • Mineral genesis 'complicated and chaotic', identified via structural geochemical and magmatic modelling. • Episodic sulphur saturation and segregation occurred within tholeiitic magma in the feeder magma chamber/intrusion to the Kevitsa Intrusion. • Tholeiitic magma enriched in PGEs, mineralisation formed due to mixing of this with komatiitic sulphide bearing cumulates. • Mixing was 'incomplete', Ni-Cu-PGE-Au mineralisation style was style prior to mixing, Ni-PGE the result of mixing.
Standing et al. 2009	<ul style="list-style-type: none"> • Noted importance of localised contamination from dunitic xenoliths in local ore genesis • Is aligned with Lamberg (2005) in that 'bulk chemical and mineralogical changes are ... the result of magma-magma interaction' High Cu ore attributed to repetitive magma pulses. • Ultramafic intrusive may have been weakly mineralised when intruded into the Kevitsa system (pg.66).
Gregory et al. 2011 Yang et al. 2013a	<ul style="list-style-type: none"> • Agrees with Standing et al. (2009), sulphide accumulation at base of magma pulses • Komatiitic magma was contaminated with black shales, saturating the magma in sulphur. • Sulphide droplets interacted with magma (which was Ni-rich, Cu-poor). • Density aggregated the droplets forming occasional massive-semi massive Ni-rich sulphides (authors noted this is a weakness in the model, as no massive sulphides have been found). • 'Kevitsa basaltic magma' intruded via same conduits, transporting aggregates of sulphides to an upper magma chamber. • Cannibalisation of proto-sulphide ores enriched magma (in deeper parts of the system) and led to formation of high tenor sulphides (Ni-PGE ore) at Kevitsa further up.
Koivitsa et al. 2015	<ul style="list-style-type: none"> • In line with Gregory et al (2011), Standing et al (2009). • Identified deeper continuation of Kevitsa deposit. • Individual pulses of olivine-pyroxenite magma with plagioclase + orthopyroxene rich tops, and clinopyroxene-olivine rich bases explain 'observed mineralogical and textural changes in the Kevitsa resource area'.
LeVaillant et al. 2017	<ul style="list-style-type: none"> • Tessellation and continuous wavelet transform applied to assay database, generated a simplified model. • Identified cryptic layering seen in sulphide composition differences. • Increase in metal tenor from the base of the intrusion towards the top. • Could reflect development from sill-complex to a wider magma chamber, which allowed for the silicate to sulphide mass ratio (r factor) to increase, i.e. a 'progressive increase in silicate sulphide mixing efficiency'.

The most recent genetic model was constructed by Luolavirta (2017). This model incorporates a number of the ideas presented above, specifically citing multiple injections of fresh magma into the chamber as a key ore forming mechanism. Details are shown in Figure 8 below.

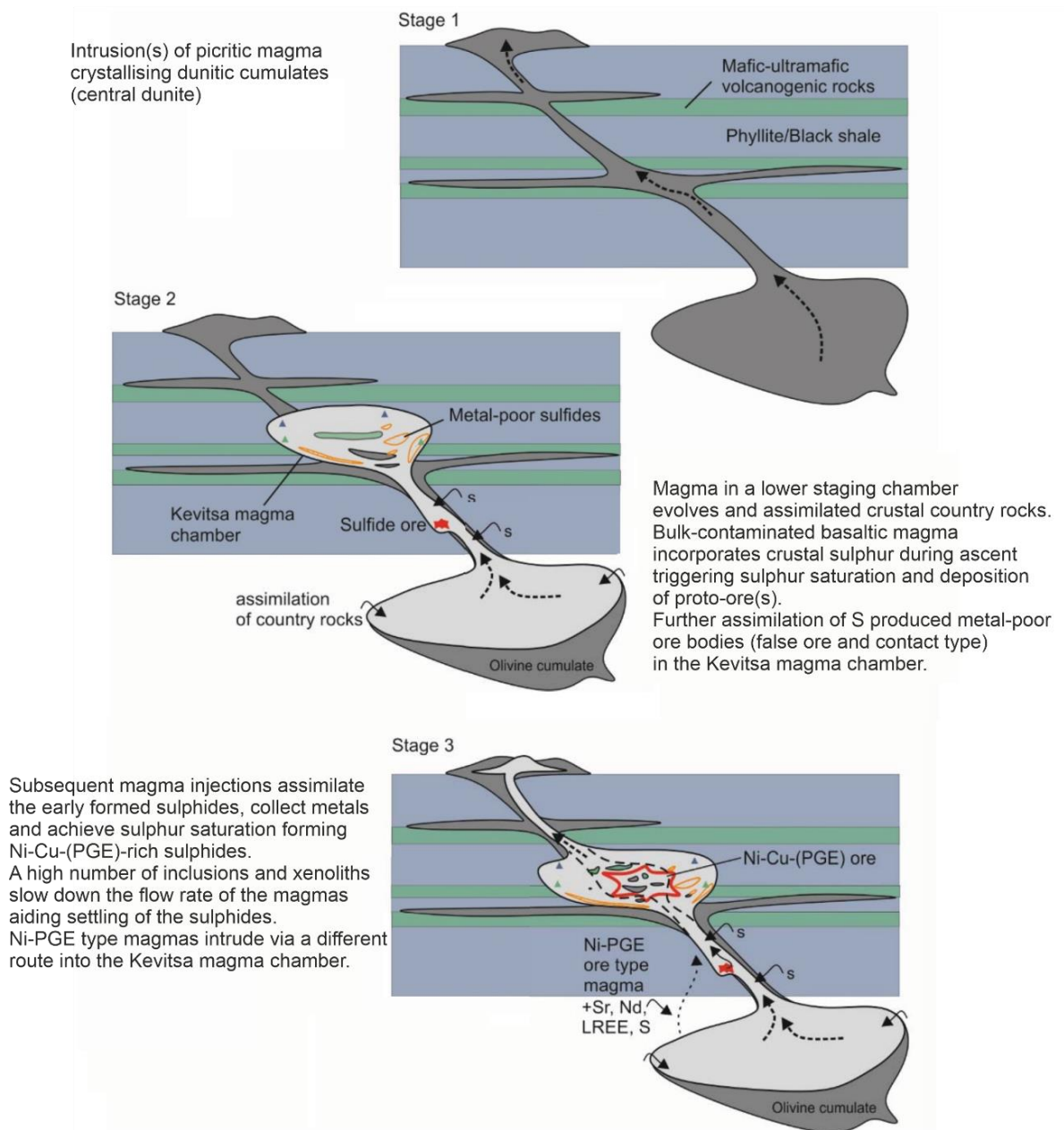


Figure 8: The current Kevitsa model, modified from Luolavirta (2017).

3.4 Structural Models developed for Kevitsa

Models of structures crosscutting the Kevitsa intrusion have varied in their approach. They are listed chronologically in Table 4. An explanation for the various structural trends and responsible stress regimes are shown in Figure 9. The 2018 structural interpretation, and methods used to determine them are detailed in Table 5, which clearly delineates the occurrence of four distinct fault sets, with the following trends: ENE, NE, NS, and WNW. There are also some identified structures that vary from these orientations, with the orientations EW, NNE, NNW and NW. The structures from the 2018 structural report are displayed in Figure 10.

Table 4: Significant structural studies and their findings performed at Kevitsa.

Author	Genetic Model Details
Jigsaw (2009)	<ul style="list-style-type: none"> Used pit, near-mine and regional mapping to gather data. Two main talc-chlorite shear zones identified, one at 250m dipping 35°→045° and the other at 274-284m dipping 60°→135°. Identified two fault sets: 'Early' WNW-ESE striking, moderate-SSW dipping shear zones with well defined S/C fabrics indicating normal movement cross cut by: Sub-vertical, NNW-SSE-striking dextral normal faults and actinolite-chlorite veins
Koivisto (2012); Malehmir et al., (2012)	<ul style="list-style-type: none"> Model generated using 3D reflection data. The model is of 'persistent breaks, low impedance zones' and 'offsets in reflectors, interpreted as structures. Structures were modelled to 200-300m in.dxf format. Made interpretations, identified structures that are at-depth continuations of Jigsaw structures 1,3,5,6,and 7. (Structures NV4, NV6, NV2 and NV3 respectively).
Koivisto et al., (2015)	<ul style="list-style-type: none"> Deep feature cross cutting magmatic pulses identified, formal publication of faults from Koivisto, (2012).
Lindqvist et al., (2017)	<ul style="list-style-type: none"> Reviews WNW-dipping structures (Fig. 12 in paper), sub-vertical NNW structures (Fig. 12 in paper) and SE-dipping structures (Fig. 13 in paper). Suggests overall transpressional tectonic environment for major brittle structures. Contests deep feature identified in Koivisto et al., (2015). Suggests a kinematic framework for Kevitsa (Figure 4 in this thesis).
Malehmir et al., 2018	<ul style="list-style-type: none"> Estimate a thrust sheet extending 600m deep, and 1000m laterally from a discontinuity in reflection data. Verifies presence of deep feature identified in Koivisto et al., (2015).
Kokko, 2018	<ul style="list-style-type: none"> Complete data and total interpreted structures displayed in Table 5.

Scenarios envisaged for Kevitsa structures are detailed in Figure 9, referring to two proposed scenarios that may have generated the structures seen at Kevitsa. Scenario one is as follows: A) shows the original network of first, second and third order structures, B) shows left lateral transpression resulting in WNW dipping reverse fault zones, which is followed by C) detailing NW-SE transpression generating WNW dip slip zones, and tensile fracturing. Scenario two attributes D) WNW dipping structures generated under a WNW-ESE compressional stress field, followed by a stress field rotation to NNW-SSE in E).

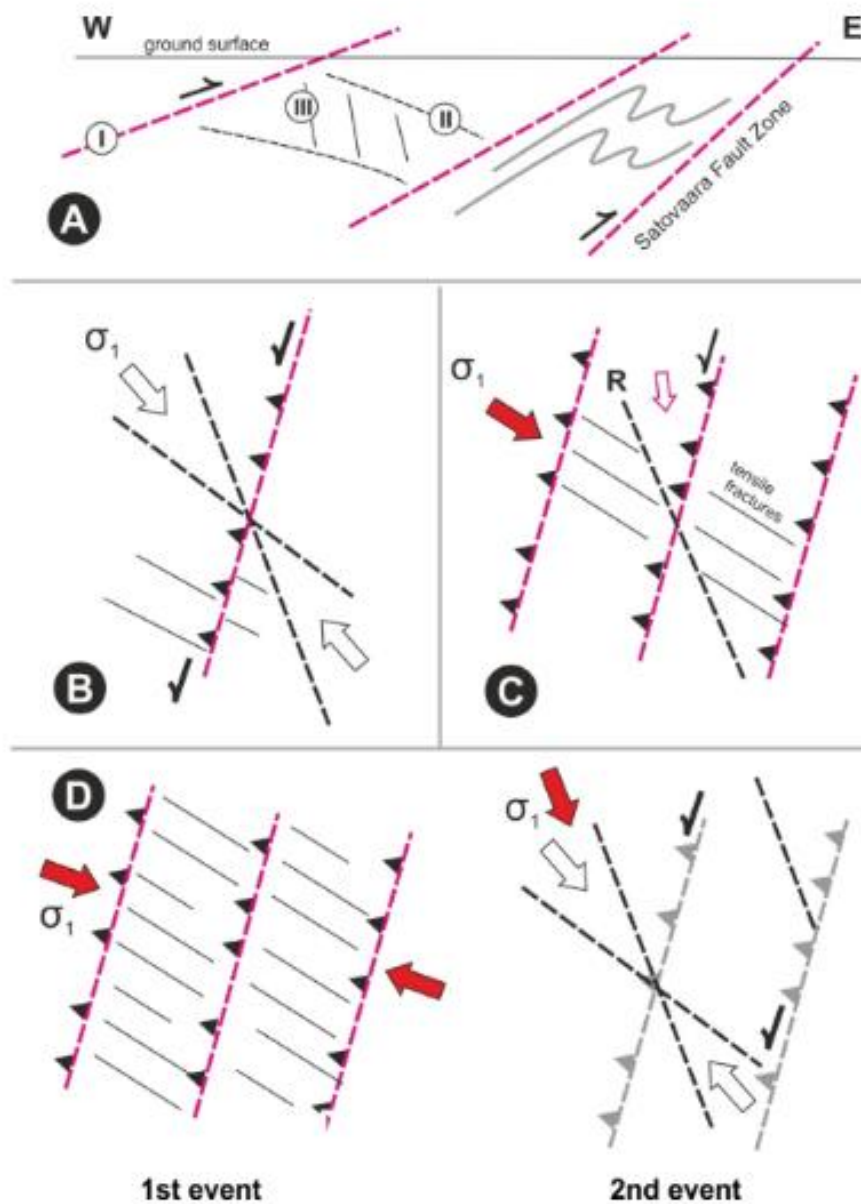


Figure 9: One scenario for faults is described in A, B & C, and an alternative two stage model is proposed in D & E. Lindqvist et al. (2017).

Table 5: Current interpreted structures at Kevitsa and the datasets used to determine their respective morphologies (Kokko, 2018). The faults of interest in this study are highlighted in grey. To avoid confusion, both the structure and working names will be combined and used as follows: NE-flt_rv1, NS-flt-1_flt-002 and NS-flt-2_flt-009.

Structure Name	Working Name	Sirovision Mapping	Topography	Core Photo Mapping	XRD	RiScan	Pit Wall Observations	Orientated Core	RiScan Mapping	WSP Mapping	3D/2D Seismic Interp	Level of Confidence	Dip	Dip Direction
ENE-flt-1	flt_012	X		x								2	67	310
ENE-flt-2	flt_016	x		x			x					2	45	330
EW-flt-1	flt_001	x	x	x			x					3	80	180
NE-flt-2	flt_014			x				x			x	2	50	295
NE-flt-3	flt_018	x										1	75	140
NE-flt-rv1	flt_rv1	x	x	x	x	x	x	x				5	45	300
NNE-flt-1	flt_011	x	x		x		x					4	35	270
NNW-flt-1	flt_003	x	x	x	x		x					4	75	80
NS-flt-1	flt_002	x	x	x	x	x	x					5	75	90
NS-flt-2	flt_009	x	x	x	x		x					5	55-80	85
NS-flt-3	flt_010	x	x	x	x	x	x	x				5	65	90-110
NS-flt-4	flt_015	x			x	x						2	60	90
NS-flt-5	flt_019	x		x					x	x		3	80	85
NW-flt-1	flt-005	x	x		x	x		x				5	80	215
WNW-flt-1	flt_008	x					x	x				3	40	30
WNW-flt-2	flt_020	x	x		x	x	x					5	35	40

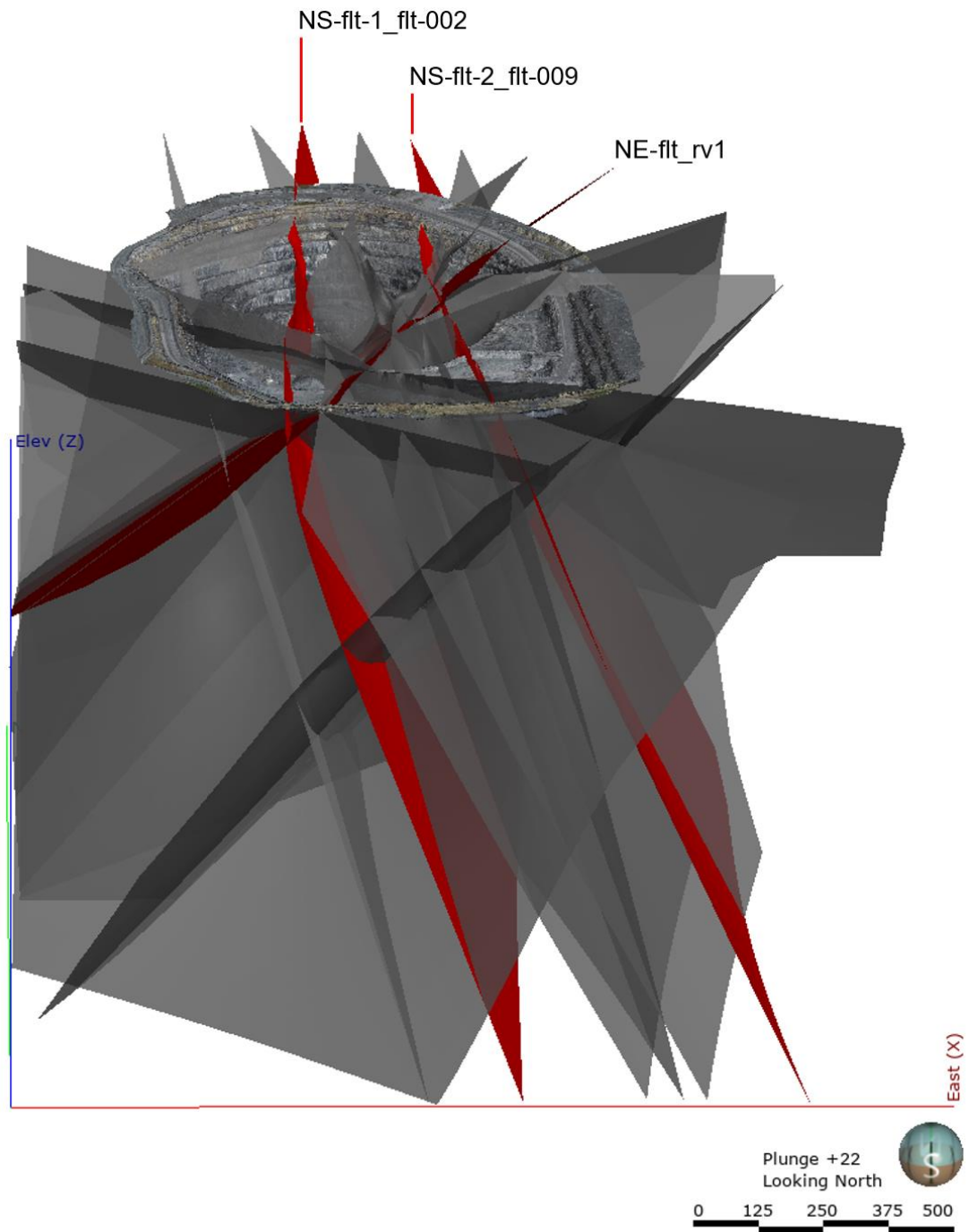


Figure 10: The structural model generated in 2018 by Kokko (2018), with the faults of interest highlighted in red.

4. Materials and Methods

4.1 Materials

To ensure clarity, and in order to glean a representative picture of the influence and style of talc formation or enrichment, a variety of existing datasets have been utilised in this project. Data availability is excellent at Kevitsa, thus defining a confident and practical dataset to define structures driving the main production player's spatial distribution comprised a crucial element of this thesis. LeapfrogGeo version 5.0.1 (© 2019 Seequent Limited) was used to visualise data. The datasets used for the study are as follows:

- Reverse-circulation (RC) drilling, and diamond drill-core (DD) data as per 29-07-2020 data (Figure 11), consisting of 608 DD holes, and 6156 RC holes.
 - The majority of DD drill-holes have associated logging information, regarding lithologies, vein types, structural orientation and structure zones, and core recovery information. Select DD drill-holes also have specific gravity information. DD drill-holes are NQ size (47.6 mm in diameter).
 - X-ray diffraction data (XRD, Kevitsa & Stenman datasets). The Kevitsa dataset analyses for 26 minerals, which are: olivine, diopside, enstatite, amphibole (hornblende & amphibole), chlorite (Fe & Mg), serpentine, talc, biotite, albite, anorthite, calcite, dolomite, quartz, magnetite, pentlandite (Ni, Fe), chalcopryite, cubanite, pyrrhotite (monoclinic & hexagonal) troilite, millerite, marcasite and hypersthene. The Stenman dataset analyses 31 minerals, which include the 26 minerals analysed in the Kevitsa dataset except for marcasite and hypersthene, except only analyses one amphibole and one pentlandite, and additionally analyses for kaolinite, clinozoisite, marialite, gypsum, hematite, ilmenite, pyrite, heazlewoodite and mackinawite. The Kevitsa and Stenman datasets are currently considered separately in day-to-day operations but were considered together in this thesis. A diagram explaining the different procedures used in these datasets is given in Figure 12.
- Core photographs from DD drilling.
- Meshes of interpreted structures from Kokko (2018).
- Reinterpreted meshes NE-flt_rv1, NS-flt-1_flt-002, NS-flt-2_flt-009, reinterpretation performed by Boliden geologists in July 2020.
- Pit meshes, stages 1 through 4, and the Kevitsa_‘KKJ’ simplified mesh.

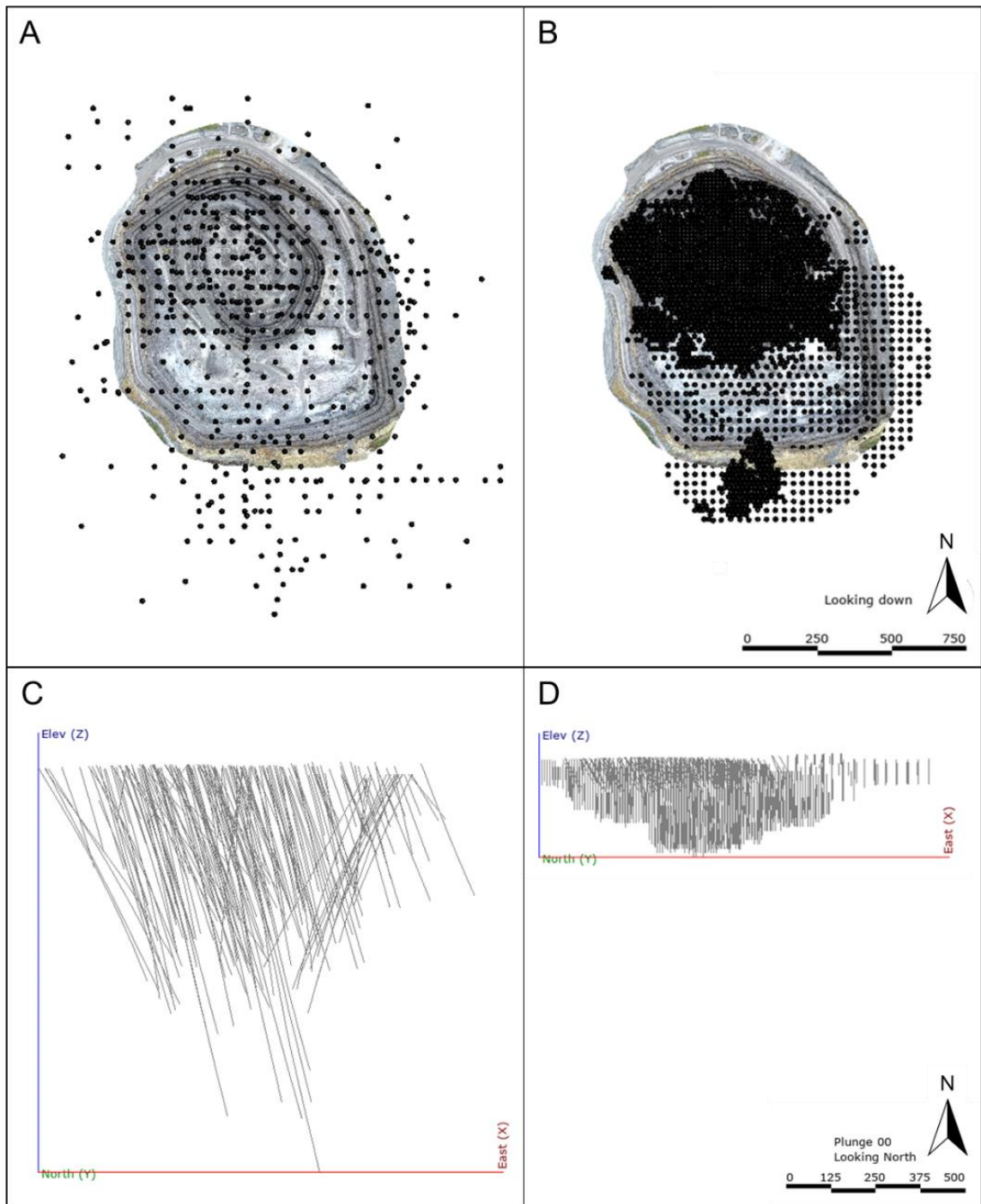


Figure 11: Plan and cross-sectional views showing the distribution of drilling data across the Kevitsa open pit. A shows the distribution of DD collars, and B shows the distribution of RC drilling, C shows the DD survey lines, and D the RC survey lines.

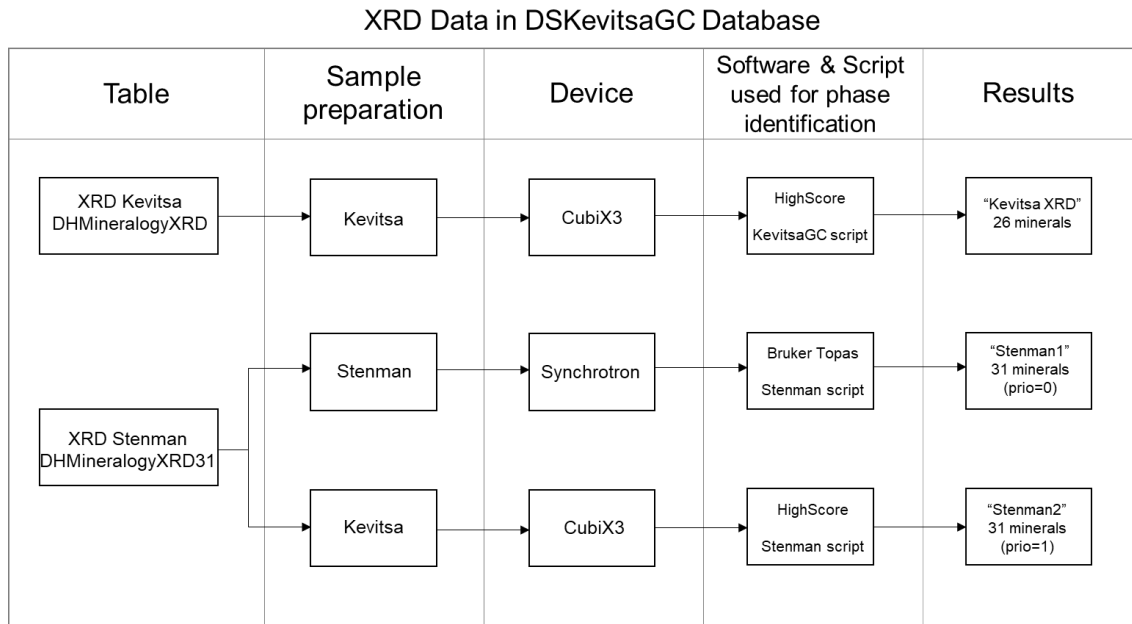


Figure 12: The different analytical procedures applied to the Kevitsa dataset, and the Stenman prio=0 and prio=1 dataset, adapted from (SRK 2019).

4.2 Methods: Leapfrog Interpretation

The following approaches were used to assess the talc distribution question:

- Talc, vein, and core photograph review.
- Mineral XRD visualisation in Leapfrog Geo.
- Structural volume building, for 2018 and 2020 meshes.
- Contact analyses.

4.2.1 Talc, vein, and core photograph review

Diamond drill-cores were selected on the basis of their (Kevitsa) talc XRD values and split into categories. All cores containing talc values above 10%, selected for this study, are represented in Figure 13.

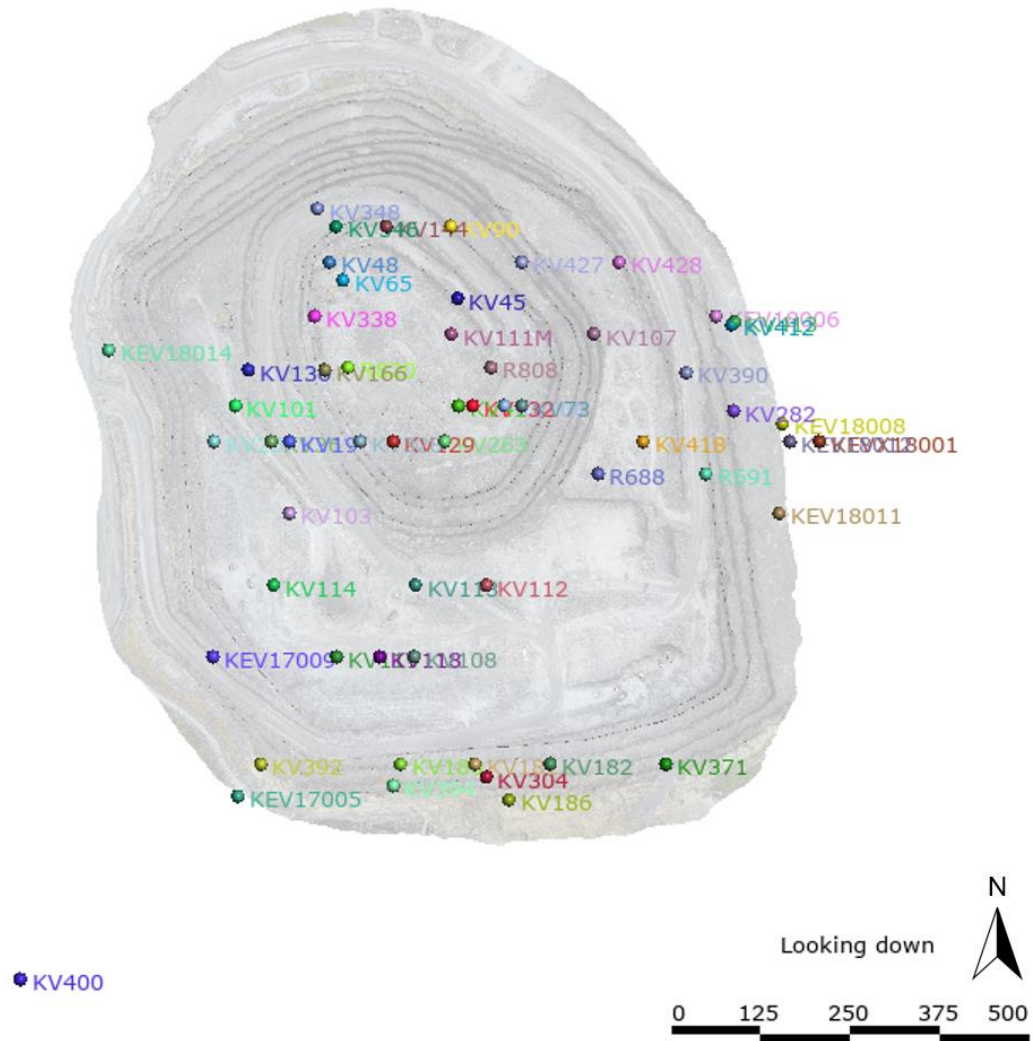


Figure 13: Diamond drillholes selected for talc analysis, on the basis of the presence of high talc values. Colours of collars automatically assigned by Leapfrog Geo.

This method of selecting drillholes allowed for a wide spatial distribution across the pit, while maintaining focus on assessing high talc values. This dataset was then reviewed systematically alongside a comprehensive photograph review to recognise certain mineral-chemical associations with talc using XRD data in the 2D “Drillhole Correlation” tool in LeapfrogGeo, with the aim to model interpreted vein associations, example shown in Figure 14.

KV36

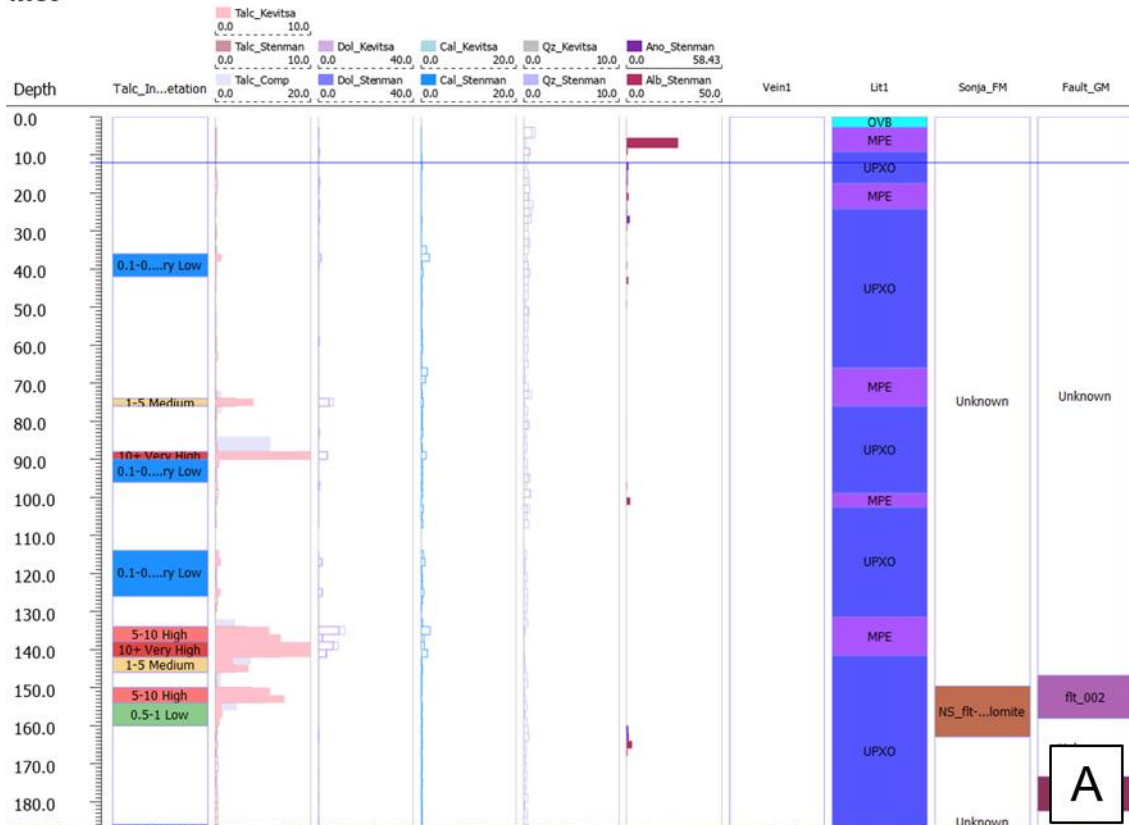


Figure 14: A) shows the drillhole correlation tool window in leapfrog. Here an 'interpretation' column was built to group variable talc percentages, and XRD data was viewed (both Kevitsa and Stenman datasets) alongside interpreted structures. B) is a corresponding image of the core, in the high talc area. Any associations such as significant brittle zones, vein sets, or alteration were noted. Depth in meters.

Logging data were used as a point of reference but could not be entirely relied upon due to different logging conventions over the years. Through the exercise, it was found that the 2m XRD sample intervals within DD holes were not of sufficient resolution to concretely identify the chemical character of the sub-1m wide veins which can be identified in core photographs. However, this exercise was useful in highlighting the significance of carbonate veins and their talc association, and useful textural observations were gleaned from the core photograph study. As the data density determined from diamond drill-cores is significantly less than that of RC drilling, patterns were inconclusive without incorporating the RC drilling data (which comprises the bulk of the XRD dataset), thus the holistic raw dataset was visualised in 3D.

4.2.2 XRD Visualisation in Leapfrog Geo

To visualise the XRD, three datasets were displayed in 3D; 1) the XRD dataset from both Kevitsa and Stenman, 2) the Kevitsa_‘KKJ’ simplified mesh (pit topography as of [06/08/2018] with overlain orthophoto), and 3) the structural meshes from both the Structural Model (Kokko, 2018) and the reinterpreted meshes performed by Boliden geologists in July 2020 . The XRD dataset was split into seven categories, shown in Figure 15.

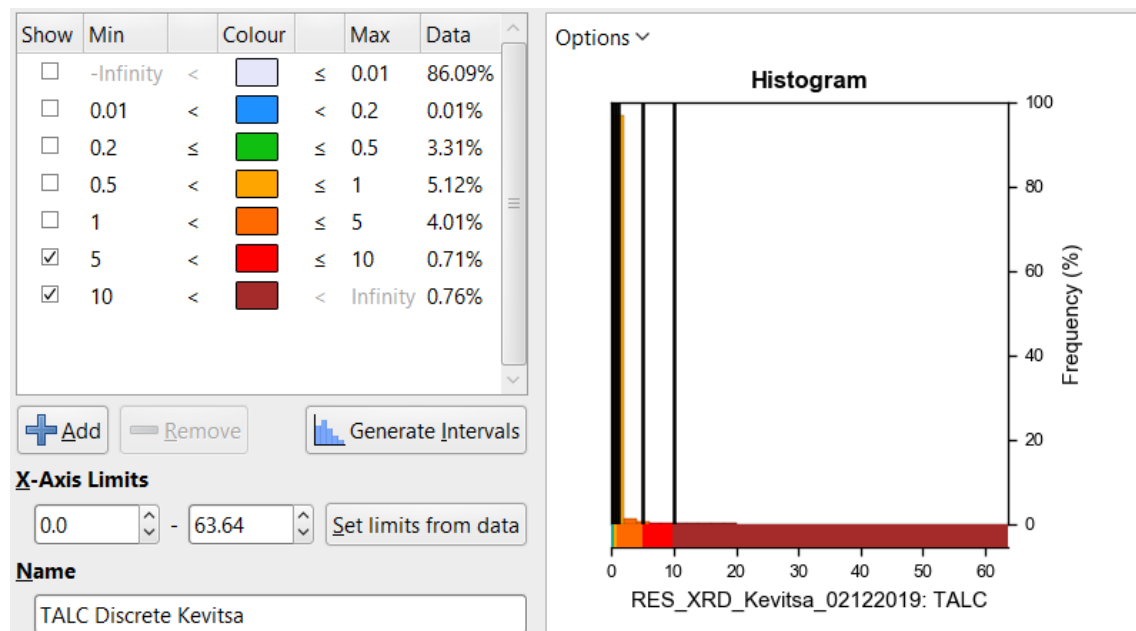


Figure 15: Histogram of the Kevitsa Talc data. Talc assay data values ranged from 0-63.64 wt.% in the XRD Kevitsa dataset, and from 0-70.32 wt.% in the Stenman dataset. Both datasets were broken into the seven categories shown above, using the histogram and talc cut-offs advised from production.

4.2.3 Volume build of structural features

As the faults are fault planes presented as meshes in .dxf format, in order to evaluate where faults intersect drill-cores, a ‘volume’ had to be generated from the meshes. To do this, a distance function was applied around the mesh to generate a 2-meter buffer either side of the plane. This resultant ‘numeric model’ generated a volume around the fault plane. This procedure was repeated for all faults in the 2018 structural interpretation and for the reinterpreted meshes. These volumes generated could then be used to build a ‘geological model’ – according to LeapfrogGeo terminology – of these fault volumes, where each volume generated per plane was named in accordance with the corresponding fault.

Once this ‘geological model’ of the faults was generated, it was possible to apply the ‘evaluation’ tool to the drillholes. This tool calculates where the volumes in the geological model intersect the drillholes and generates a new ‘interval’ in the drillholes that intersect the fault volume. This ‘interval’ provides the ‘from’ and ‘to’ of the fault volume intersect(s) in a given core, which allowed for easier selection of drillholes of interest for further fault and talc review.

4.2.4 Contact Analysis

Contact analysis was performed on the reinterpreted fault meshes NS-flt-2_flt-009 and NS-flt-1_flt-002. This method was used to test the relationship between dolomite and talc which was observed in core review. Diamond drill-holes were selected that intersected the pertinent fault plane. The intersections were found using the ‘fault evaluation’ intervals - generated from the structural volumes (Section 4.2.3). 11 diamond drill-holes were selected for NS-flt-1_flt-002, and 9 diamond drill-holes were selected for NS-flt-2_flt-009, shown in Figure 16.

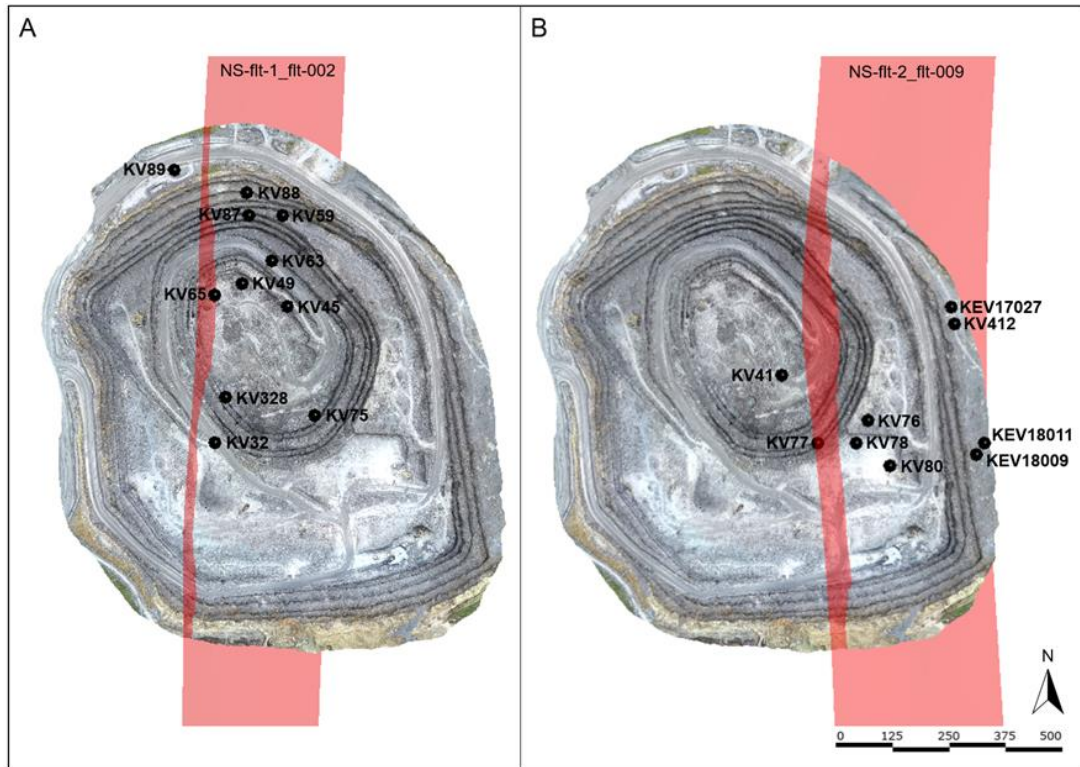


Figure 16: Plan view of the selected drillholes for contact analyses for NS-flt-1_ft-002 and NS-flt-2_ft-009.

Once drill-cores were selected, talc and dolomite XRD data were graphed. The Kevitsa XRD dataset was favoured as this is the dataset used in day-to-day operations, but some drillholes had Stenman XRD only, and some contained both. Consequently, the most continuous XRD dataset was chosen per core and graphed. The depth of the fault intersection down the drillhole was set to zero (intercepts were taken from internal memos, July 2020), hanging wall values were given positive depth values relative to the fault intersection, and footwall values given negative depth values relative to the fault intersection, schematic in Figure 17.

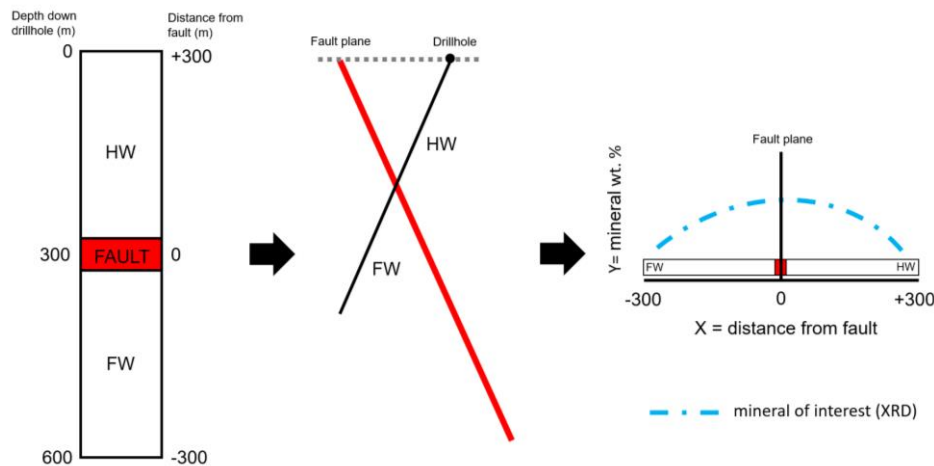


Figure 17: Schematic illustrating the contact analysis procedure.

5. Results

The following results are described in this section; 1) The distribution of talc grades across the mine shown by the raw XRD visualisation (Section 5.1), 2) talc mineral and structural associations found through the photograph review (Section 5.2), and 3) the behaviour of talc and dolomite concentrations relative to NS-flt-2_flt-009 and NS-flt-1_flt-002 yielded by contact analysis (Section 5.3).

5.1 Talc Distribution at the Kevitsa Deposit

All talc XRD data is displayed in 3D (Figure 18). The 3D talc XRD-visualisation allowed for the observation of notable spatial preferences in the high talc values, particularly when looking at higher concentrations exceeding 5 wt. % (Figure 19). Patterns in high dolomite values (exceeding 10 wt. %) were strikingly similar to those exhibited by talc (Figure 20). Intermediate talc values had less distinct spatial associations but were noticeably spatially associated with the shallowly dipping NE-flt-rv1 (Figure 21), and a spatial association was observed with magnetite (Figure 22). Lower talc concentrations, however, did not show any spatial preference or 3D trends in the pit scale (Figure 23).

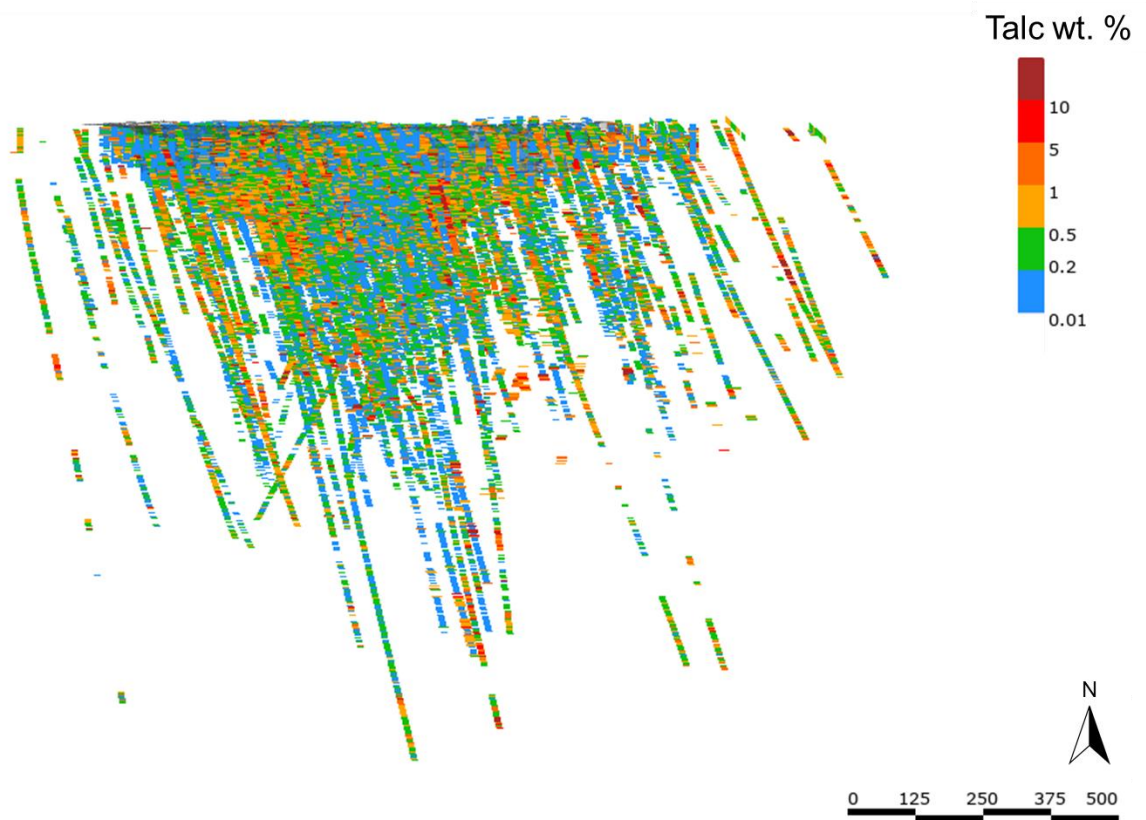


Figure 18: The 3D distribution of talc yielded by XRD. All values above 0.01 wt. % displayed.

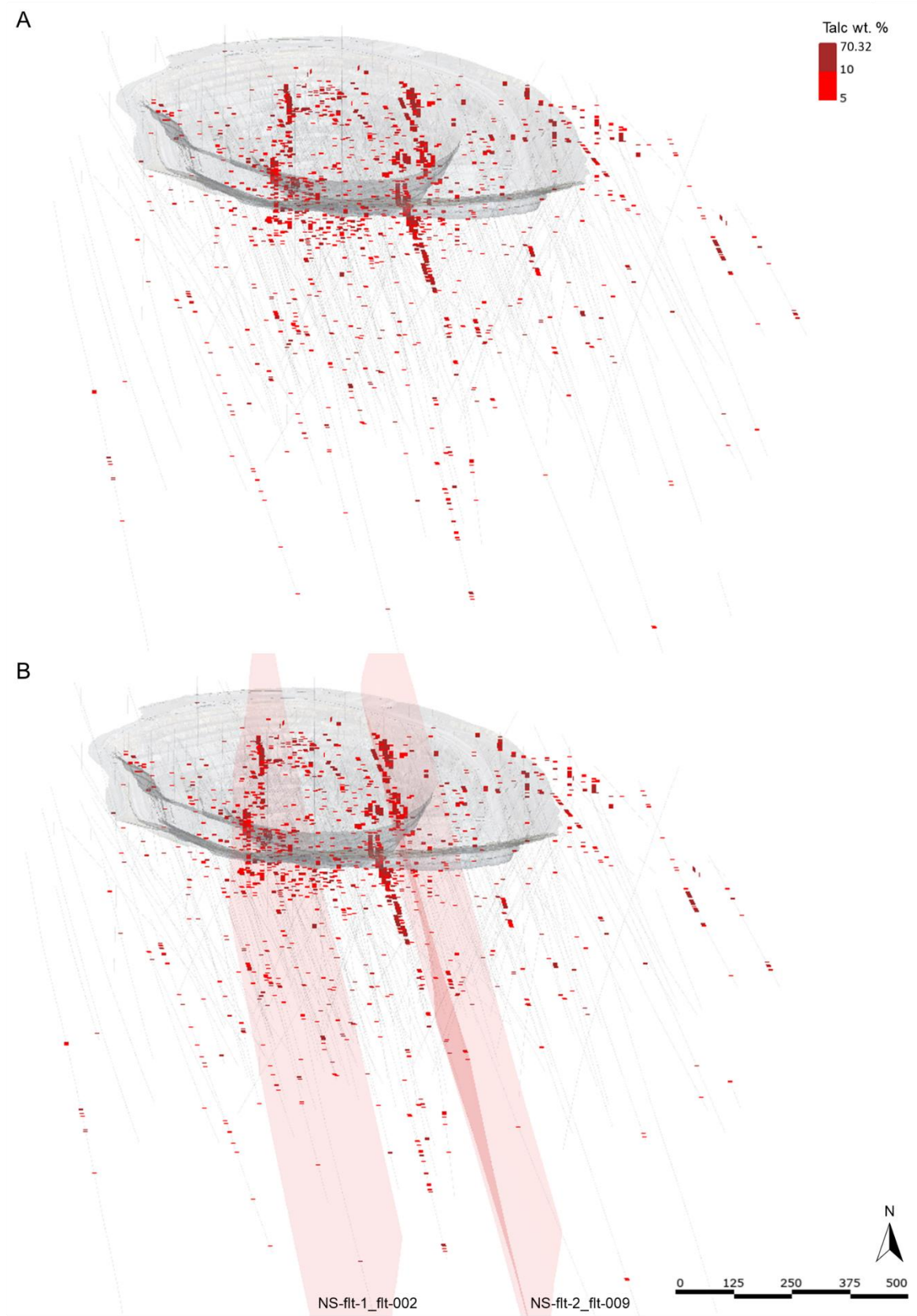


Figure 19: Kevitsa and Stenman XRD values above 5 wt. % talc, both DD and RC drillholes shown. DD traces shown. Two significant high talc zones can be observed here. Plunge +16.

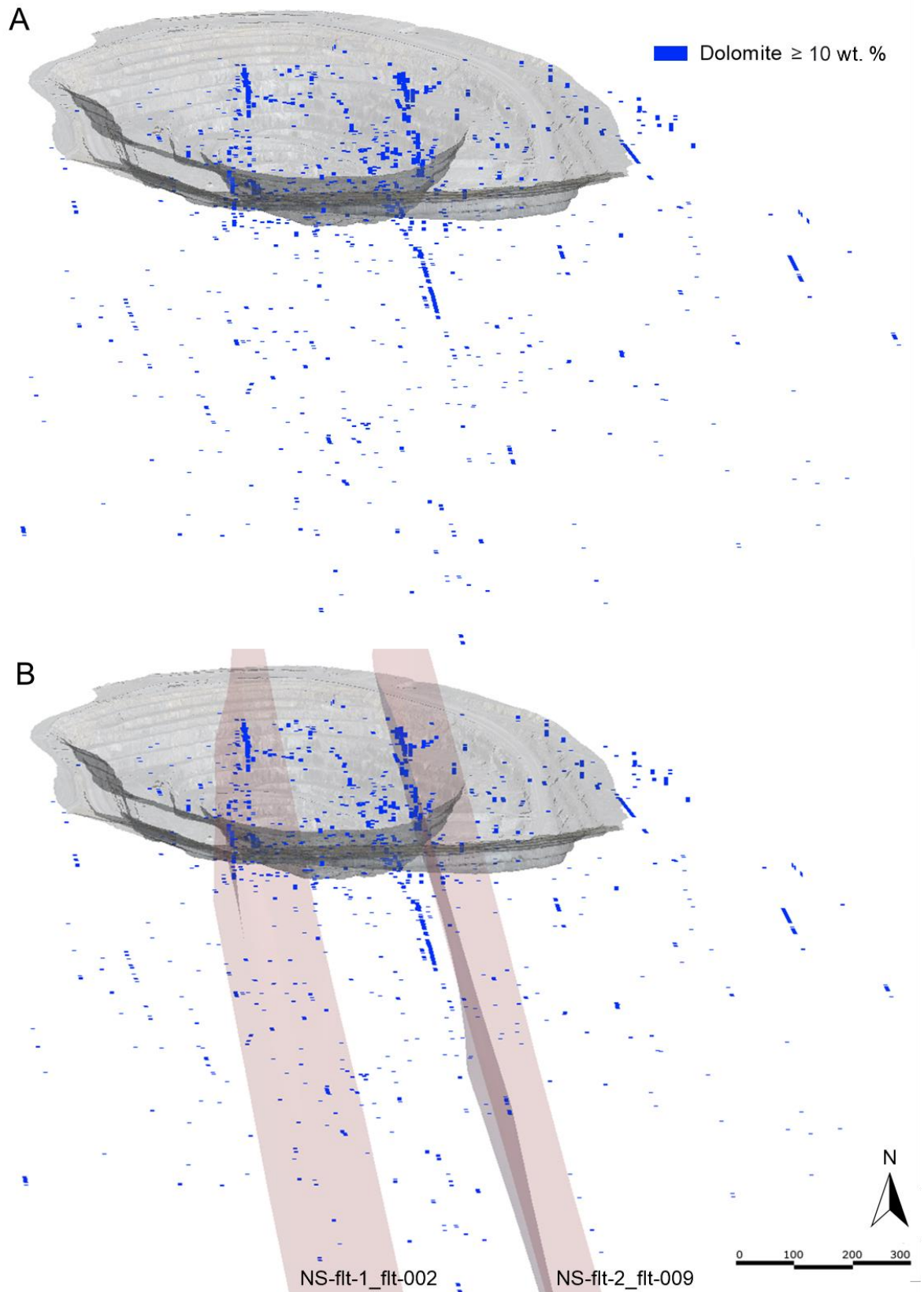


Figure 20: Kevitsa and Stenman XRD values above 10 wt. % dolomite, both DD and RC drillholes shown. High dolomite zones are spatially associated with high talc zones and concentrated along fault planes NS-flt-1_flt-002 and NS-flt-2_flt-009. Plunge +16. KKJ pit reference.

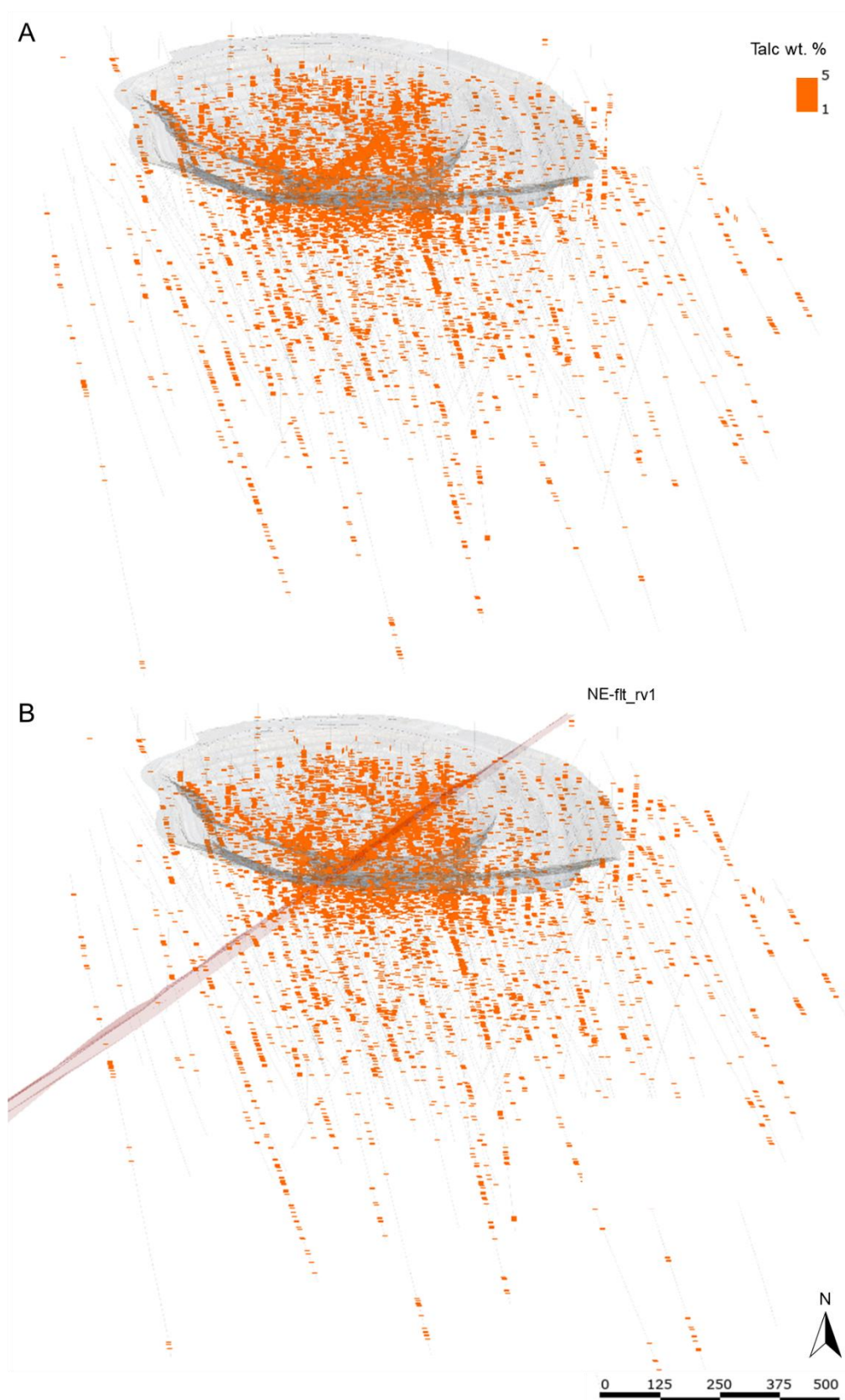


Figure 21: Intermediate talc values and their spatial association with NE-flt_rv1.Plunge +17. KKJ pit reference. DD traces shown.

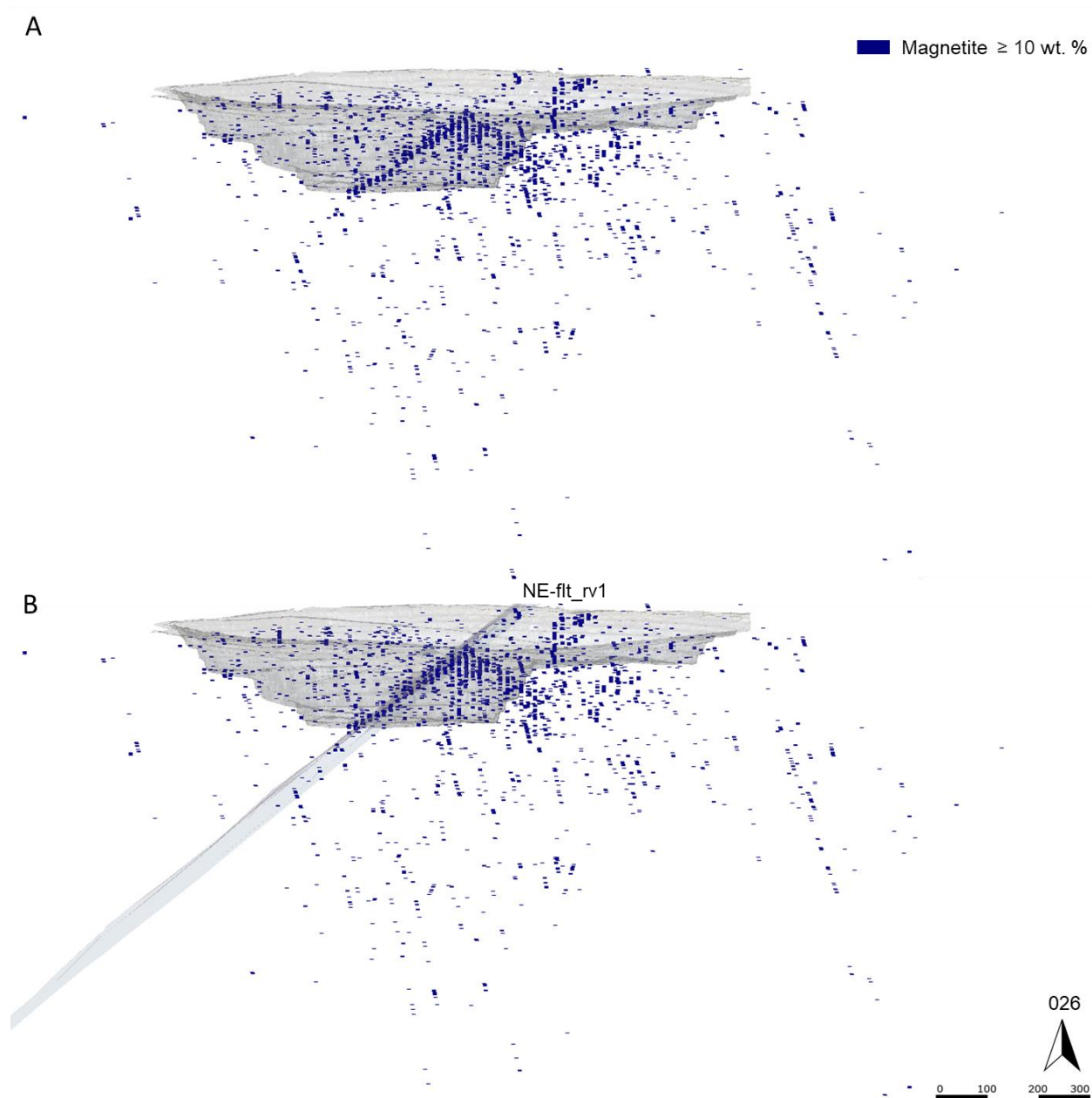


Figure 22: Magnetite distribution, only values over 10 wt. % displayed. Clear association with NE-flt-rv1. Plunge -04. KKJ pit reference.

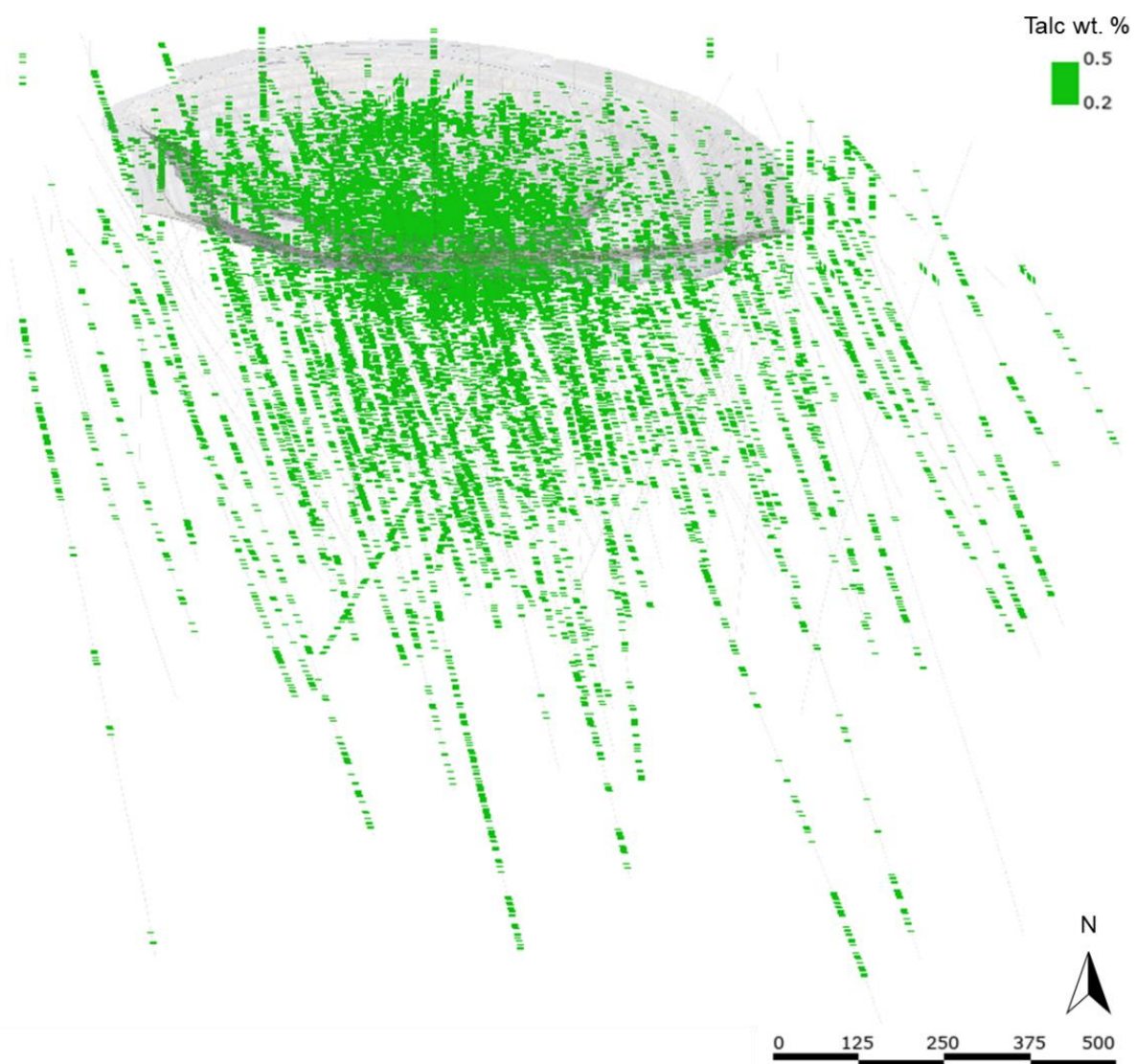


Figure 23: Talc values of 0.2-0.5 wt. %. Talc at these values does not show any preferential spatial distribution, plunge 22.

5.2 Talc Associations

Significant textural or mineralogical talc associations were noted during the core review. These are as follows: talc-carbonate associations (Section 5.2.1), brittle structures with related talc (Section 5.2.2), near surface talc enrichment (Section 5.2.3), talc-chlorite-magnetite veinlets (Section 5.2.4), background talc (Section 5.2.5) and talc on joint planes (Section 5.2.6).

5.2.1 Talc-carbonate associations

Talc carbonate associations take a few forms, the most significant being talc carbonate alteration haloes in close proximity to dolomite veins. Dolomite veins with talc haloes were often reasonably small - 10s of cm - in core, although the NQ diameter of core could easily clip the edge of a vein without showing the veins' true diameter. XRD sample intervals are 2m long. For all figures in sections 5.2.1 and 5.2.1, window A represents the XRD data given, and window B displays the corresponding core interval. Examples of varying expressions of this alteration style are given in Figures 24, 25, 26, 27 and 28. The talc carbonate 'alteration' style of talc is shown in Figure 24.

KV113

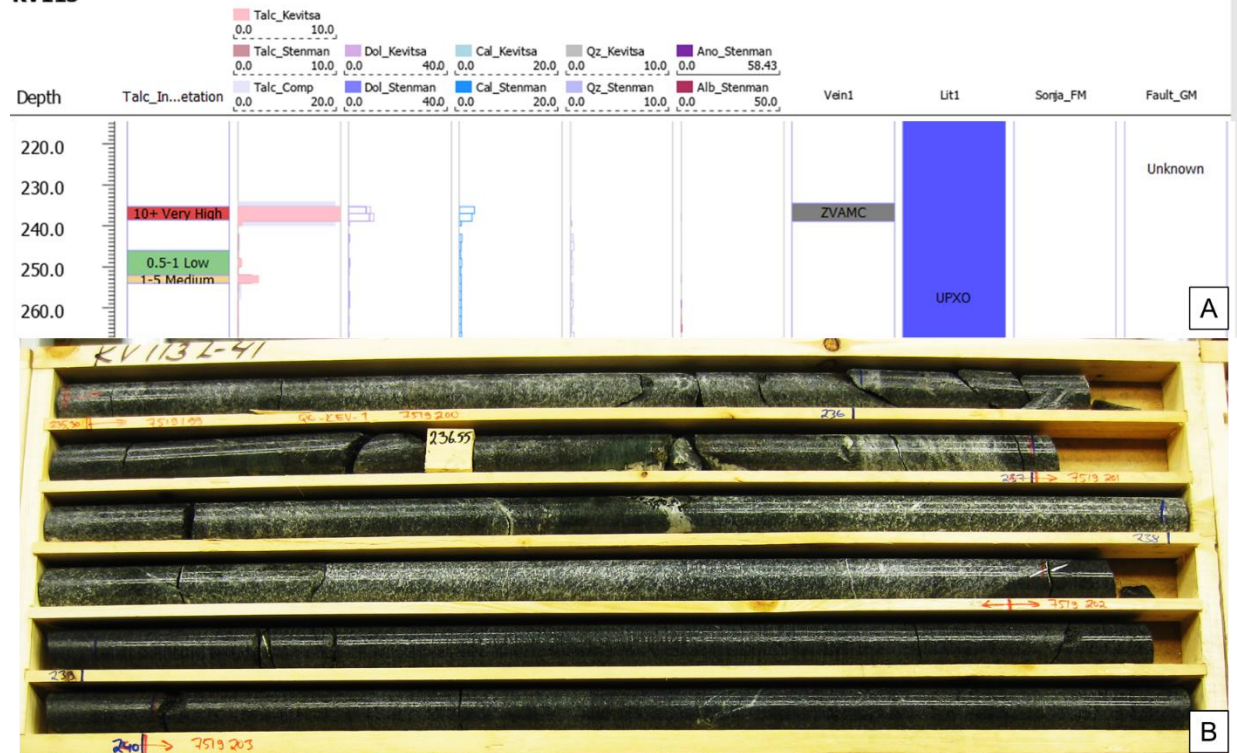


Figure 24: XRD data (A) and corresponding image (B) of core KV113, 236-239m downhole. The core image is wet, and depth down the hole is given in meters.

Core KV80, exhibits a dolomite vein and associated talc-dolomite alteration halo surrounding it. Here the highest talc XRD values correspond with alteration surrounding alteration, lower values are seen in the vein XRD sample (Figure 25).



Figure 25: XRD data (A) and corresponding image (B) of core KV80, 756m downhole. The core image is wet, and depth down the hole is given in meters.

A vein with a talc-alteration halo is present in core KV76, 229m downhole. XRD results show that the alteration here is more talc dominant versus carbonate dominant. The vein this alteration surrounds is small, around 5-7cm wide in this core, but talc values exceed 7 wt. % (Figure 26).

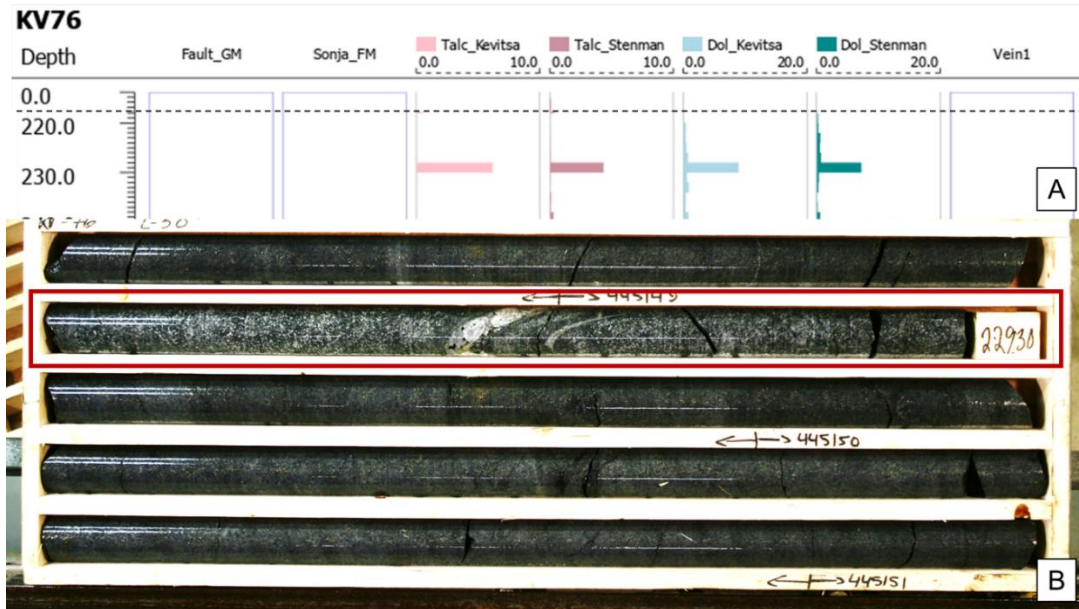


Figure 26: XRD data (A) and corresponding image (B) of core KV76, 229m downhole. The core image is wet, and depth down the hole is given in meters.

A coarse-grained dolomite vein is present in core KV49. Unlike those seen in Figures 25 and 26, there is no visible alteration halo surrounding this vein. Talc XRD values here are lower, only around 2-3 wt. % (Figure 27).

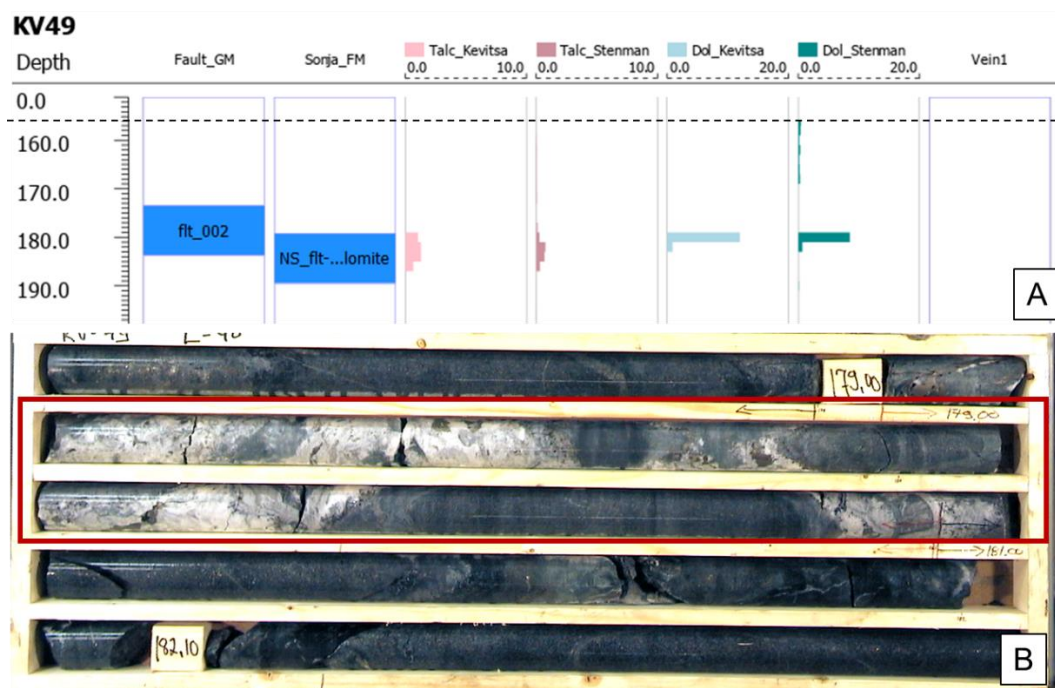


Figure 27: XRD data (A) and corresponding image (B) of core KV49, 179-181m downhole. The core image is wet, the vein of interest is highlighted with a red box, and depth down the hole is given in meters.

A talc dolomite vein set is seen in core KEV18009, 482-490m downhole. Talc values are lower than those in Figures 25-27, around 1-3 wt. %, but extended over several meters (Figure 28).

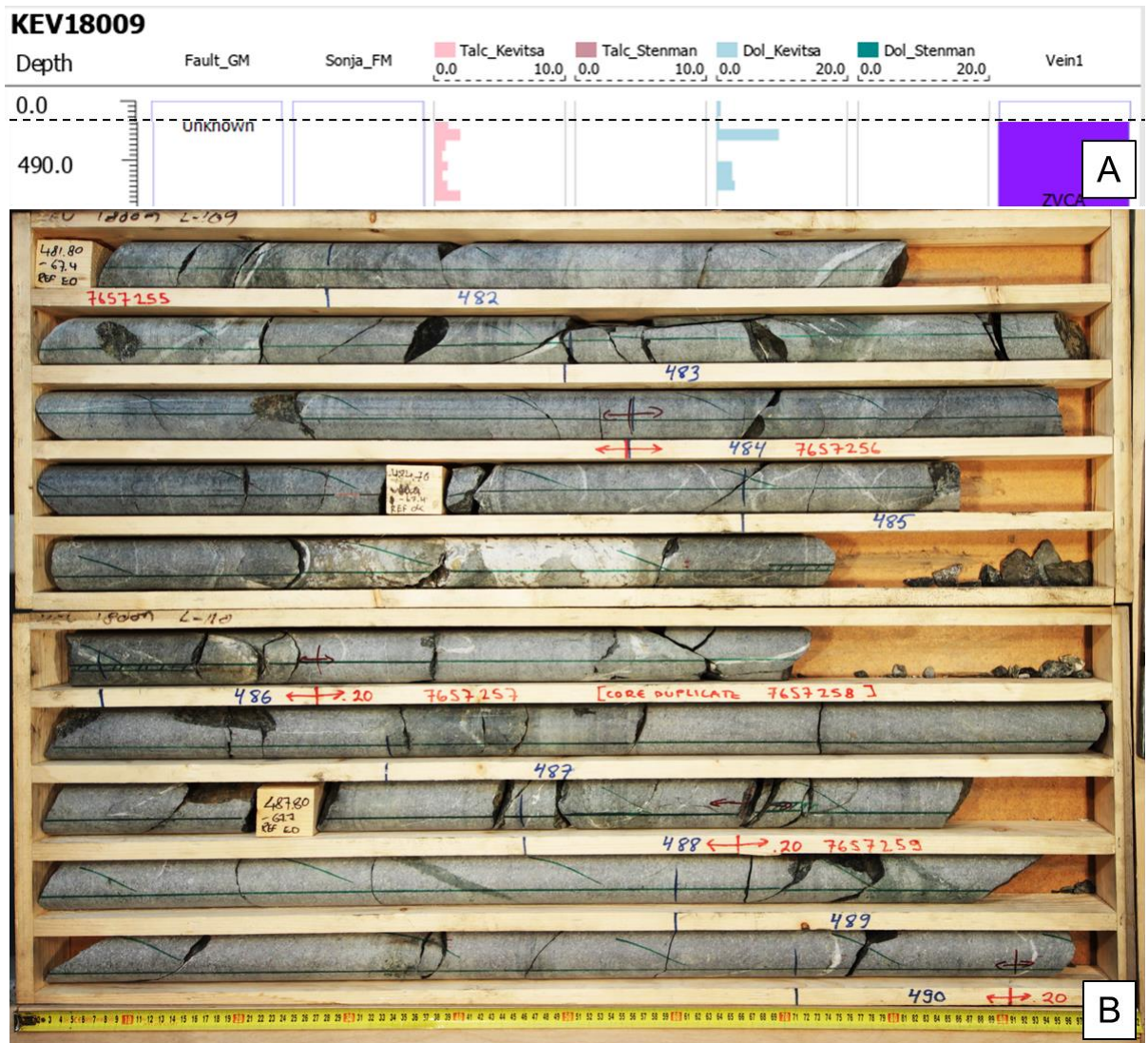


Figure 28: XRD data (A) and corresponding image (B) of core KEV18009, 482-490m downhole. The core image is dry and depth down the hole is given in meters.

5.2.2 Brittle structures with related talc.

Intermediate talc values are often correlated with brittle core, an example is given of such an interval in core KV63, Figure 29.

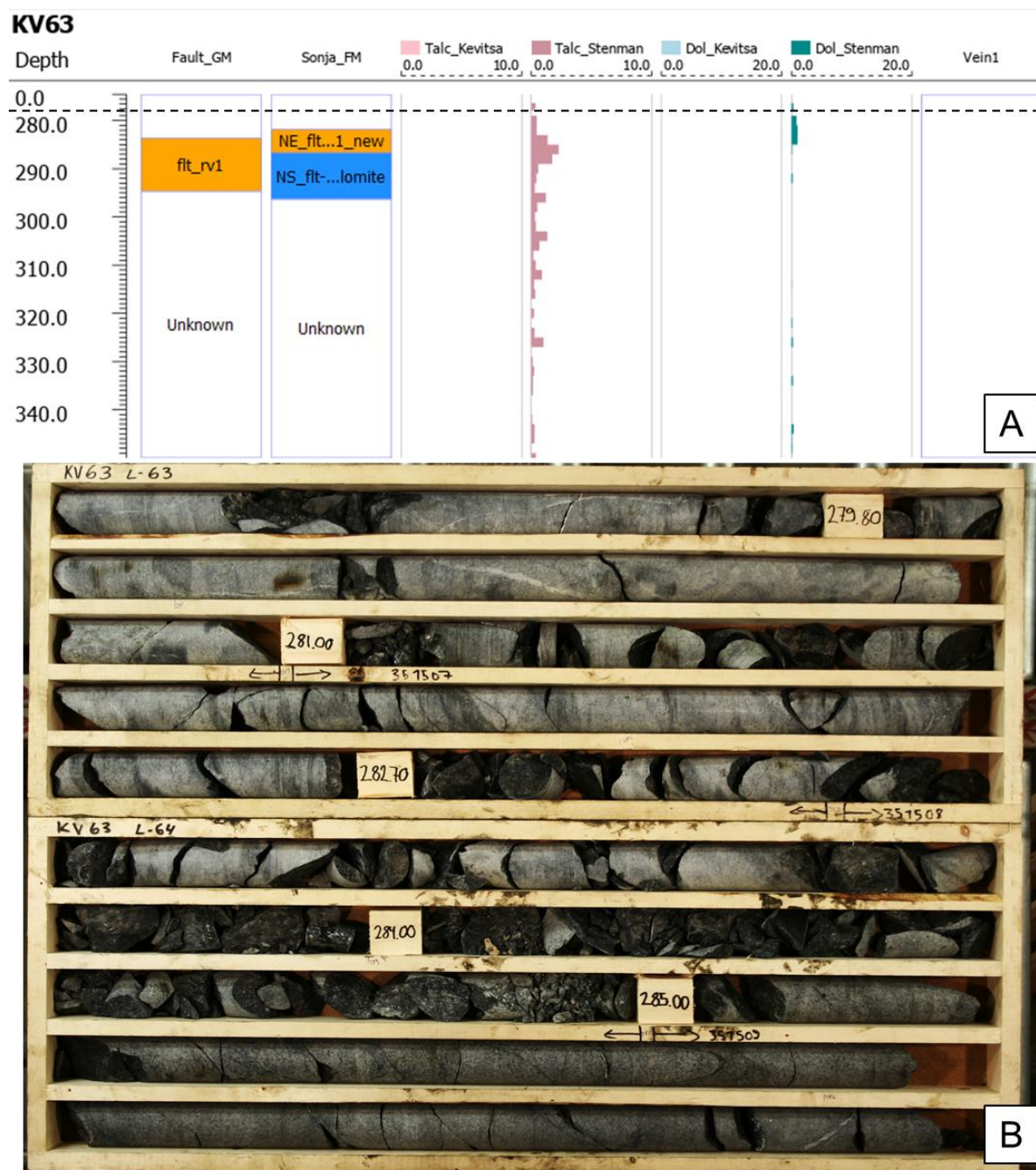


Figure 29: XRD data (A) and corresponding image (B) of core KV63, 279-285m downhole. The core image is dry and depth down the hole is given in meters.

5.2.3 Near surface talc enrichment

Elevated talc is a common feature at the top of cores reviewed in this study, and values can exceed 10 wt. % talc. Dolomite enrichment corresponds with this elevated talc. Near surface talc enrichment is observed in KV59 13m downhole, along with a dolomite vein. The core is also quite broken up, see Figure 30. Another example of this surface enrichment is shown in Figure 31.

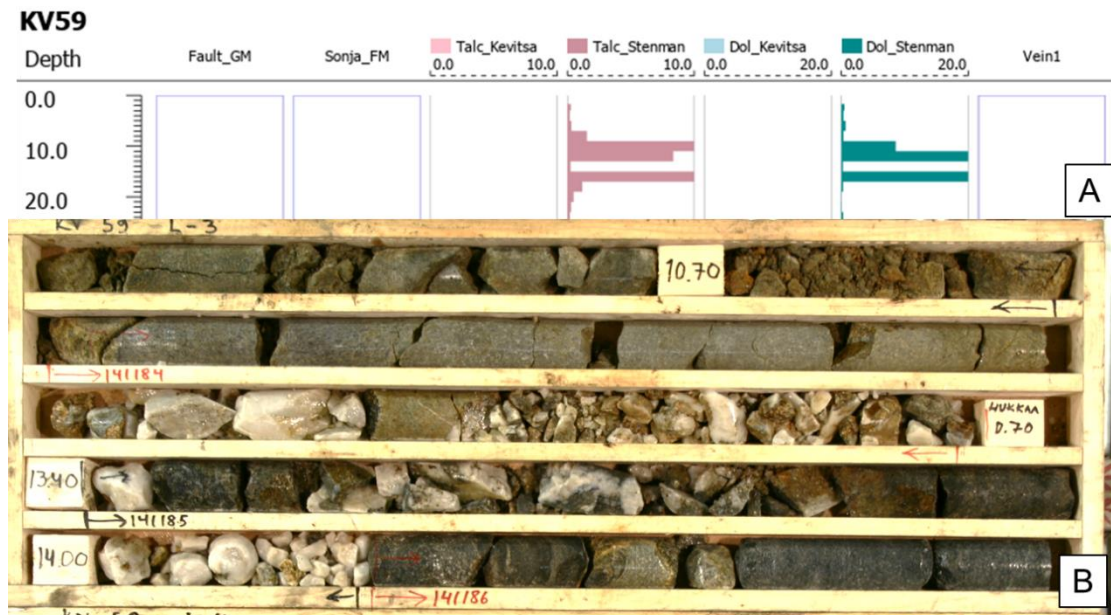


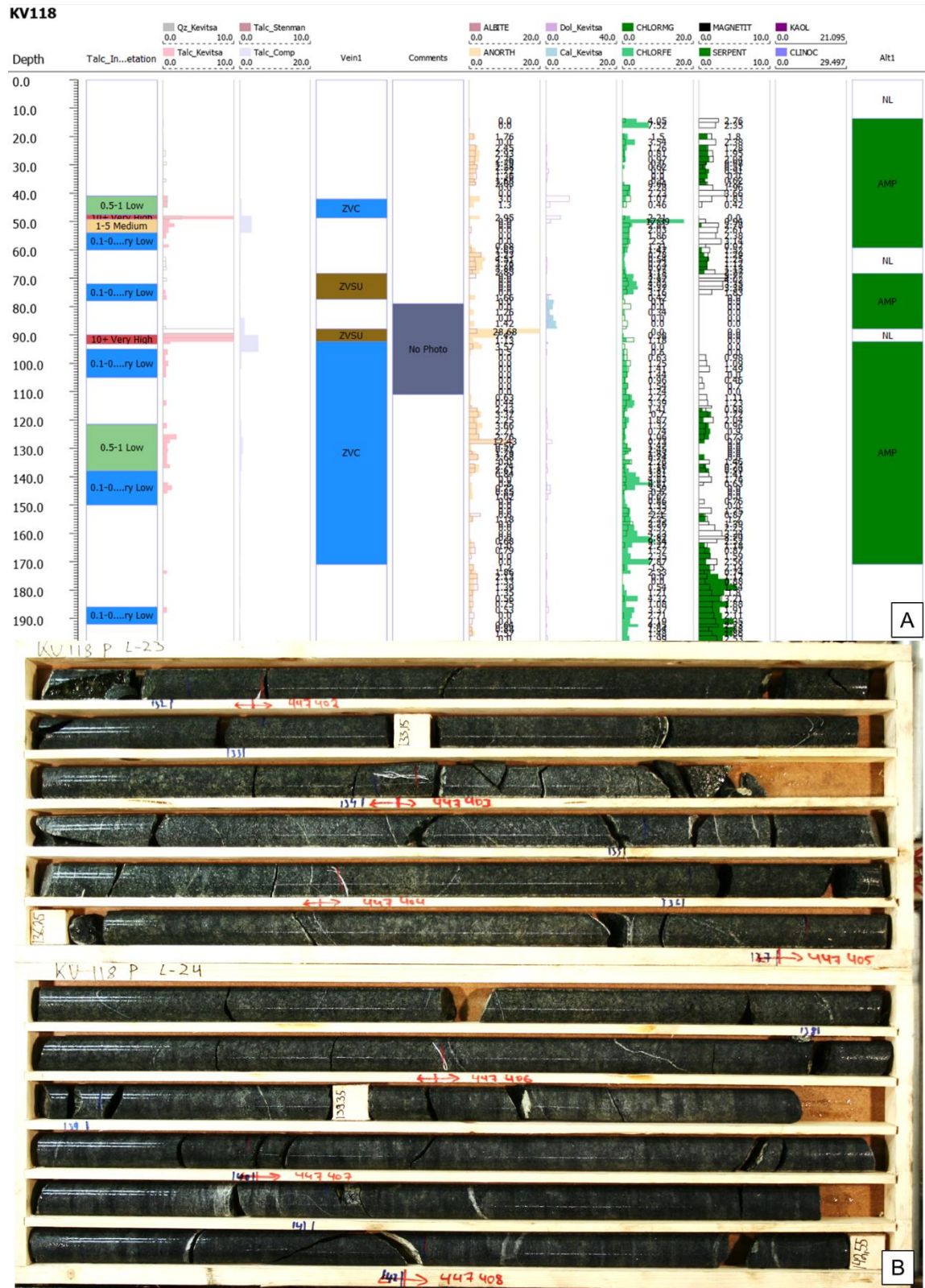
Figure 30: XRD data (A) and corresponding image (B) of core KV59, 10-15m downhole. The core image is dry and depth down the hole is given in meters.



Figure 31: XRD data (A) and corresponding image (B) of core KV412, 15-18m downhole. The core image is dry and depth down the hole is given in meters.

5.2.4 Talc chlorite magnetite veinlets

Talc chlorite magnetite veinlets are common across the intrusion, delivering talc values around 0.5 wt. %. This talc style is loosely spatially correlated with areas of higher jointing, but in general has been observed throughout the deposit. Talc-chlorite veinlets are also common, appearing visually similar. The most characteristic appearance of this alteration style is shown below in Figure 32. The drillhole correlation in panel A displays common mineral associations as well as logged alteration. Images are representative of much of the core seen in Kevitsa (Panel B, Figure 32).



5.2.5 Background talc

Areas with low quantities of talc are difficult to visually identify in core, although are sometimes similar to Figure 32. An example of low (0.2-0.5 wt.% talc) is given in Figure 33, where no noticeable features are observed other than occasional veinlets.

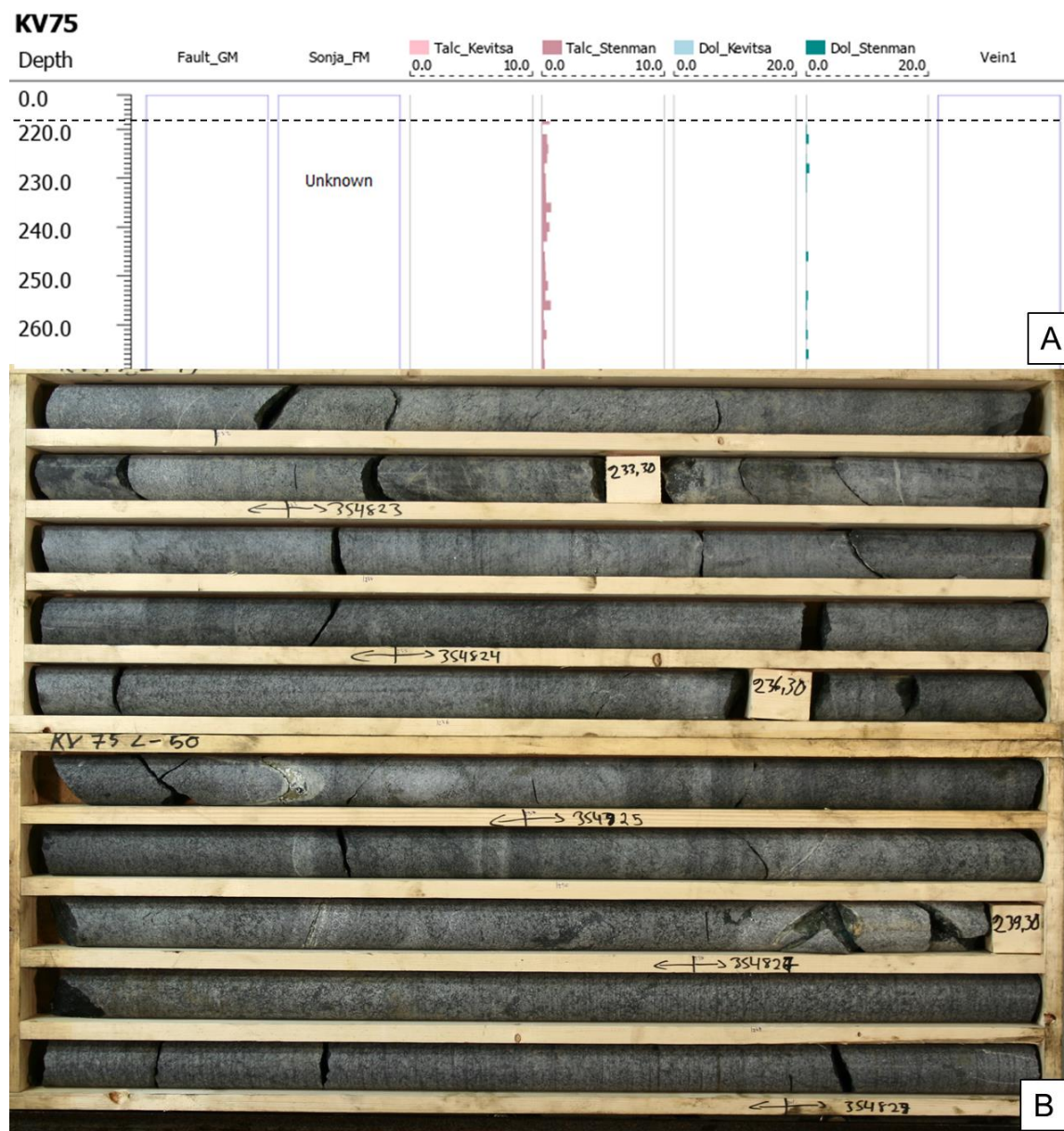


Figure 33: XRD data (A) and corresponding image (B) of core KV89, 229-235m downhole. The core image is dry and depth down the hole is given in meters.

5.2.6 Talc and clay on joint planes

Talc is observed on the surface joint planes and can deliver locally high levels, as seen in Core KV89 (Figure 34).

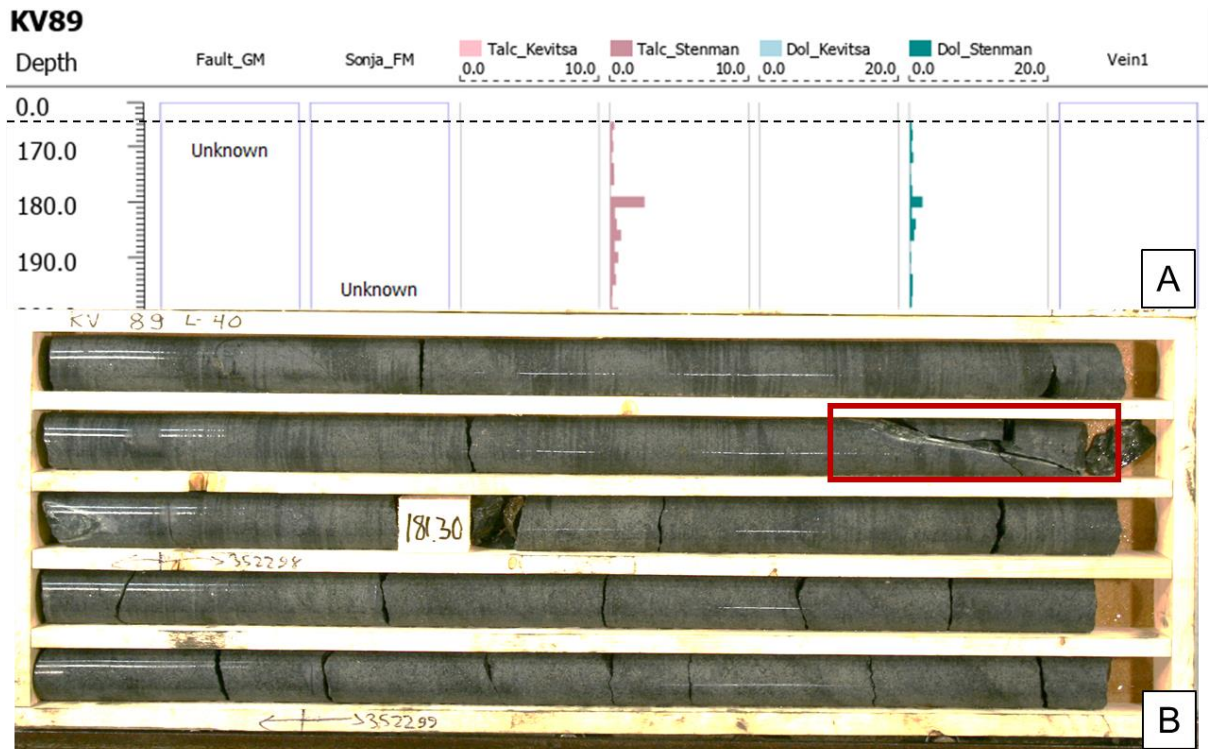


Figure 34: XRD data (A) and corresponding image (B) of core KV89, 229-235m downhole. The core image is wet, the object of interested is highlighted with a red box, and depth down the hole is given in meters.

5.3 Talc enrichment relative to faults

Contact analysis graphs representing relative talc enrichment proximal and distal to the pertinent object (fault or related vein) are displayed here. For NS-flt-1_flt-002, the holes presented are: KV32, KV328, KV49, KV65 and KV63, and for NS-flt-2_flt-009, the holes presented are : KV77, KV78, KV80, KV18009 and KV18011.

5.3.1 Contact Analysis NS-flt-1_flt-002

Contact analyses for the drillholes intersecting NS-flt-1_flt-002 showed talc XRD values peaking at the fault intersection, and often a second peak is seen 20 to 30m in core above or below the fault.

Contact analysis of KV32 showed clear association with elevated talc at the contact of the fault. Elevated talc values in the footwall present them as talc carbonate alteration, whereas more distinct peaks are associated with talc-carbonate veins (Figure 35). The talc carbonate vein 60m in the FW is ca. 1m wide, and the talc carbonate 80m deep from the fault is ca. 5cm, so these objects do not need to be large to have significant talc enrichment.

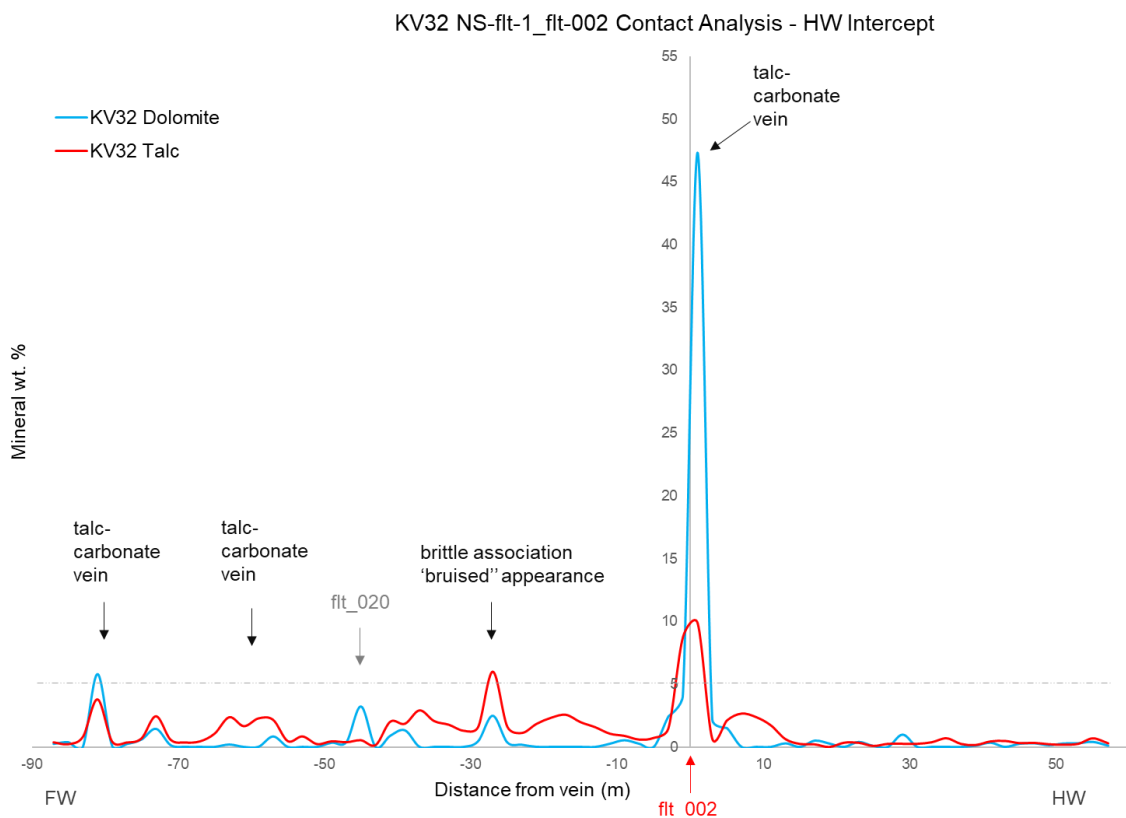


Figure 35 : Contact analysis of dolomite and talc for NS-flt-1_flt-002, core KV32. The fault intersects 63m downhole, and Stenman XRD is graphed.

Contact analyses along core KV328 displays two significant talc peaks (>10 wt.%). These peaks are correlated with pervasive talc-carbonate alteration. Flt-020 intersects 80m down core and correlates with a small talc peak in XRD, expressed as a cm scale talc-only veinlet (Figure 36).

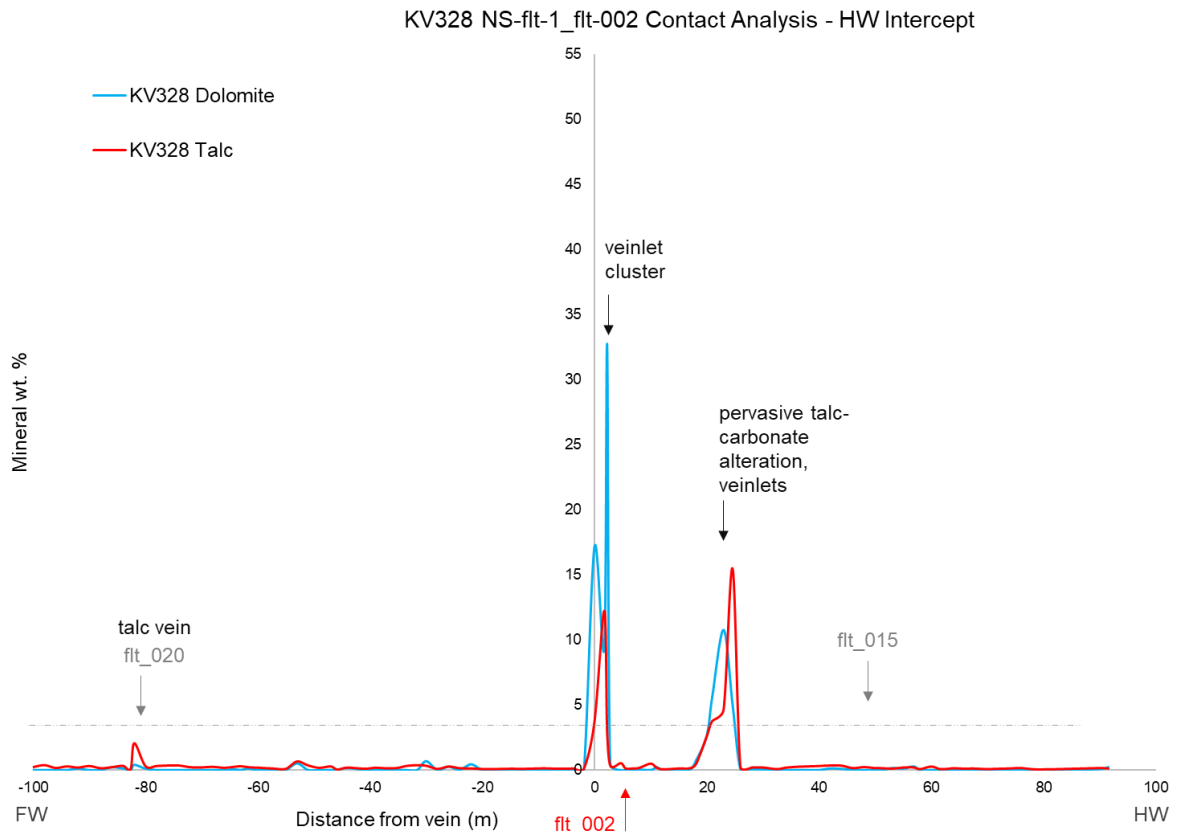


Figure 36: Contact analysis of dolomite and talc for NS-flt-1_flt-002, core KV328. The fault intersects 94m downhole, and Stenman XRD is graphed.

Contact analyses for KV65 shows two talc peaks surrounding NS-flt-1_flt-002 (Figure 37).

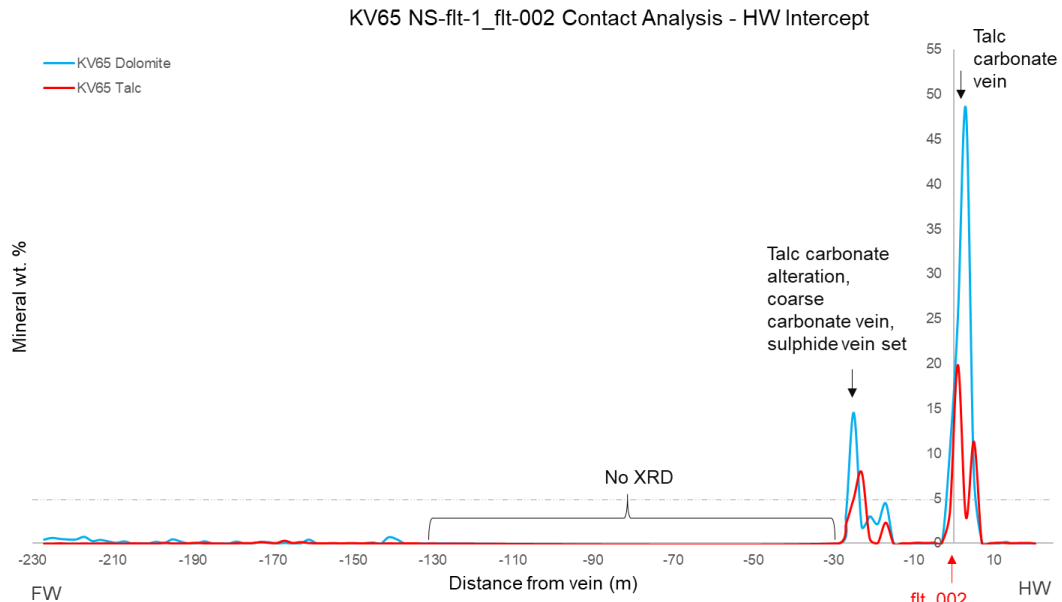


Figure 37: Contact analysis of dolomite and talc for NS-flt-1_flt-002, core KV65. The fault intersects 21m downhole, and Stenman XRD is graphed.

The KV49 contact analysis graph below shows a carbonate peak, but a less significant talc peak at the fault intersection. A coarse carbonate-sulphide vein is seen at the fault intersection. There is a gap in the Stenman XRD dataset between 70m and 100m on the graph.

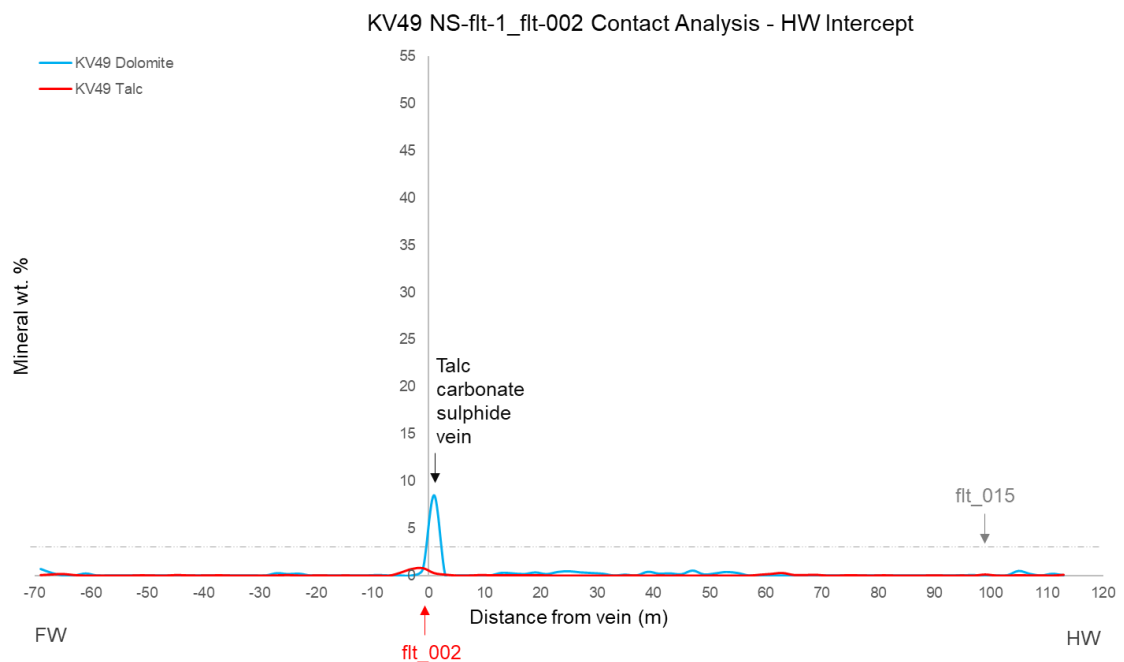


Figure 38: Contact analysis of dolomite and talc for NS-flt-1_flt-002, core KV49. The fault intersects 180m downhole, and Stenman XRD is graphed.

Talc peaks seen in contact analysis of core KV63 are typically higher than corresponding dolomite peaks, but exhibit intermediate values ca. 2 wt. %. Elevated talc in the hanging wall corresponds with the presence of veinlet sets. Both NS-flt-1_flt-002 and NE-flt_rv1 intersect 284m downhole, and corresponding core intervals are brittle in nature (Figure 39).

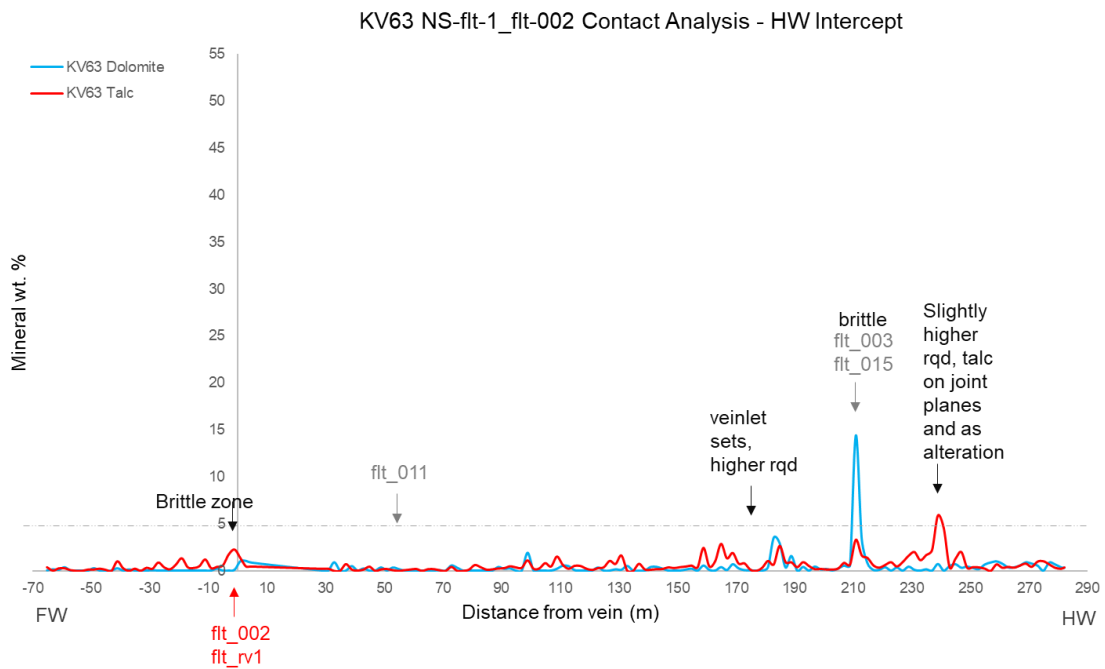


Figure 39: Contact analysis of dolomite and talc for NS-flt-1_flt-002, core KV63. The fault intersects 284m downhole, and Stenman XRD is graphed.

5.3.2 Contact Analysis NS-flt-2_flt-009

Contact analysis for NS-flt-2_flt-009 are presented here. The ‘intersect’ here is set to the vein associated with NS-flt-2_flt_009. Contact analysis for core KV77 exhibits two distinct talc-dolomite peaks with no other fault association. The higher talc value of ca. 15 wt. % in the foot wall corresponds with talc-carbonate alteration in core photos, and the peak in the hanging wall occurs in the same interval as a carbonate vein cluster and carbonate-talc alteration (Figure 40).

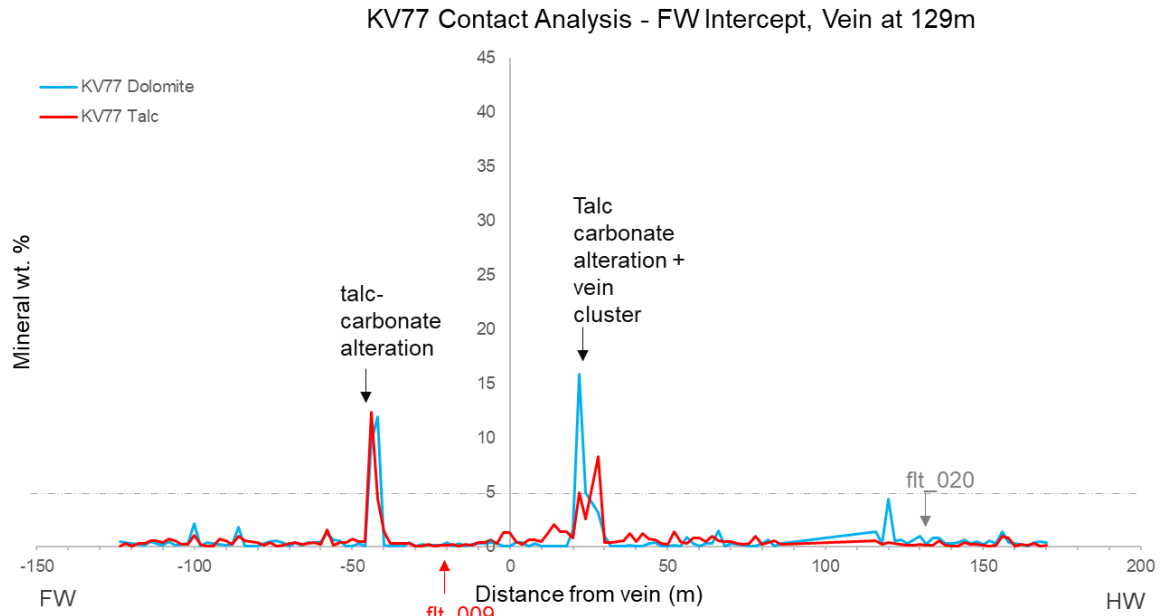


Figure 40: Contact analysis of dolomite and talc for NS-flt-2_flt-009, core KV77. The associated vein intersects 129m downhole, and Stenman XRD is graphed.

Contact analysis for core KV78 shows notable talc enrichment at the hanging wall of the fault, correlated with the presence of talc-carbonate alteration and veinlets. Further enrichment in talc and dolomite is observed in the hanging wall at the top of the core.

A significant talc peak is observed 100m down in the footwall, which corresponds with the intersection of flt_010. Talc peaks also occur where faults flt_008 and flt_002 intersect (Figure 41).

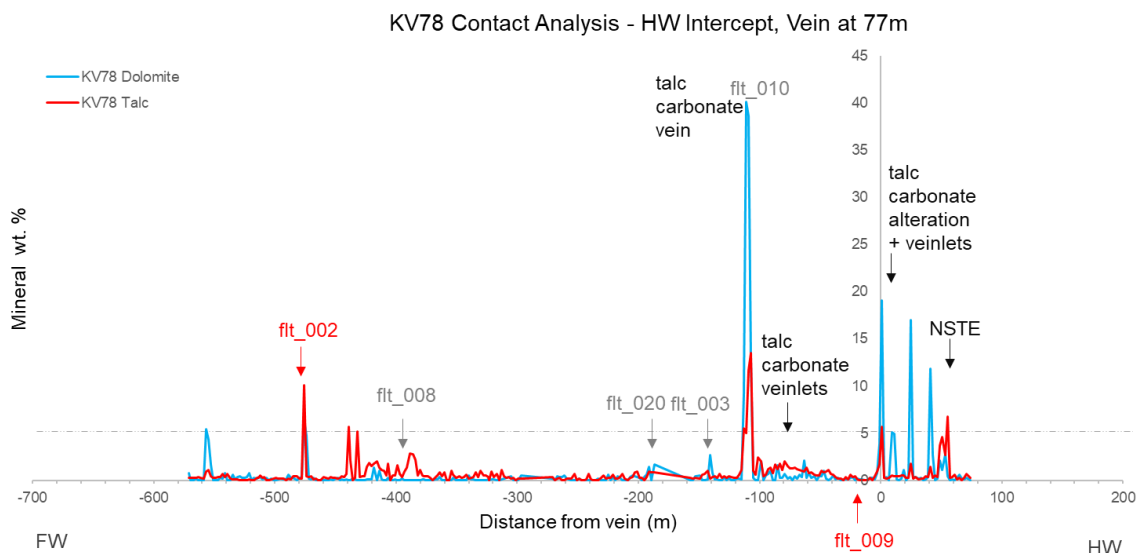


Figure 41: Contact analysis of dolomite and talc for NS-flt-2_flt-009, core KV78. The associated vein intersects 77m downhole, and Stenman XRD is graphed.

Enrichment in talc in the hanging wall of NS-flt-2_flt-009 is evident from contact analysis of core KV80. Carbonate peaks are significant, correlating with the presence of carbonate vein clusters. Talc concentrations are elevated where these carbonate peaks occur. An intermediate peak of ca. 2 wt. % talc noted 70m into the footwall is spatially associated with an intercept of three faults, being flt_003, flt_020 and flt_010 (Figure 42).

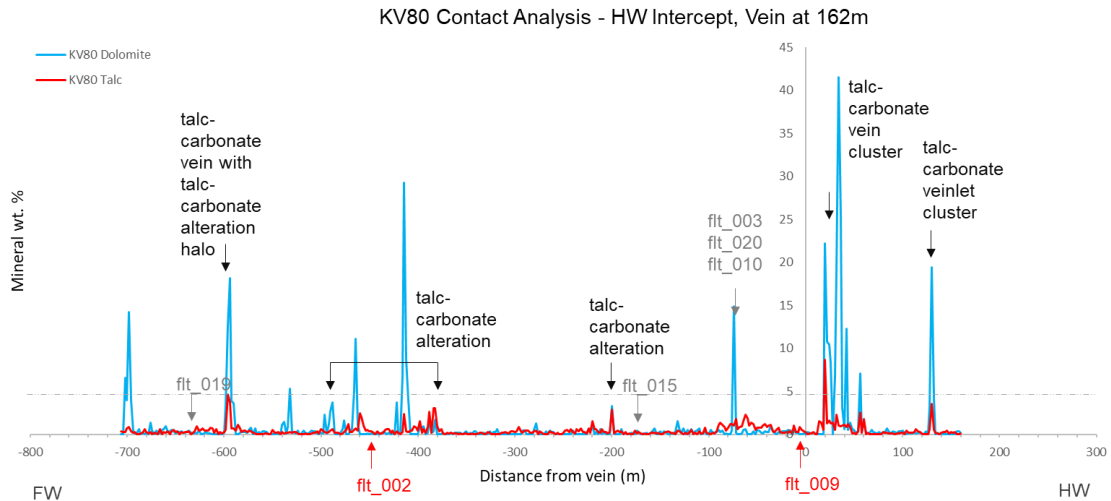


Figure 42: Contact analysis of dolomite and talc for NS-flt-2_flt-009, core KV80. The associated vein intersects 162m downhole, and Stenman XRD is graphed.

Two talc peaks occur in close proximity to NS-flt-2_flt-009, shown in the contact analysis of KEV18009. The higher talc peak, occurring in the foot wall, corresponds visually with logged talc-carbonate alteration and with the intersection of flt_008, and the peak in the hanging wall occurs at the same interval as a dolomite vein, and is proximal to flt_010. The talc peak 280m into the hanging wall is associated with talc-carbonate alteration (Figure 43).

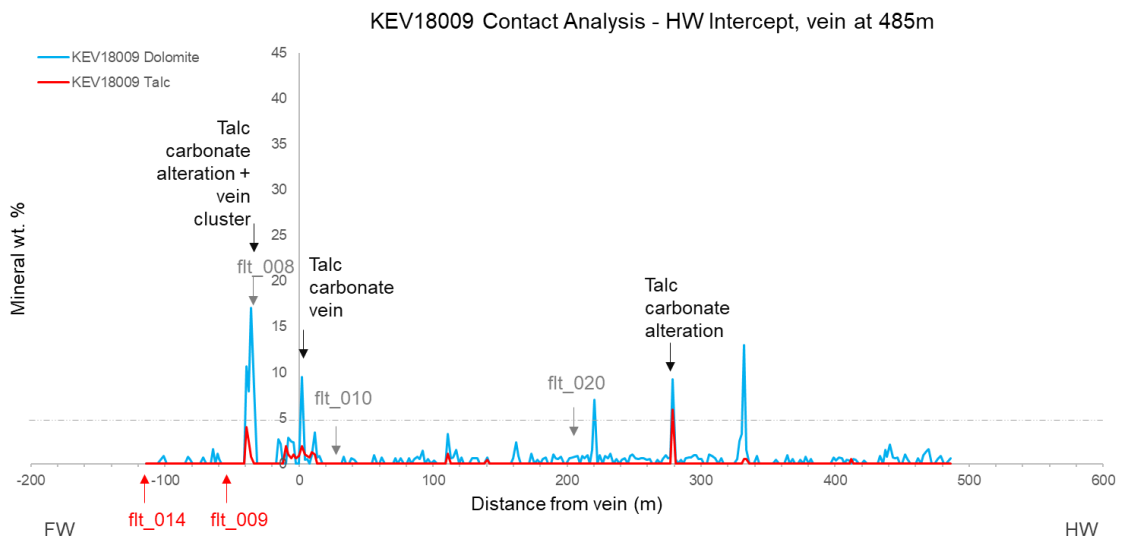


Figure 43: Contact analysis of dolomite and talc for NS-flt-2_flt-009, core KV18009. The associated vein intersects 485m downhole, and Stenman XRD is graphed.

Contact analyses of core KEV18011 shows a peak in talc in the hanging wall of NS-flt-2_ftl-009. The talc peak of 13 wt. % corresponds visually with talc-carbonate alteration. Talc peaks occur where flt-009 and flt-014 intersect this core (Figure 44).

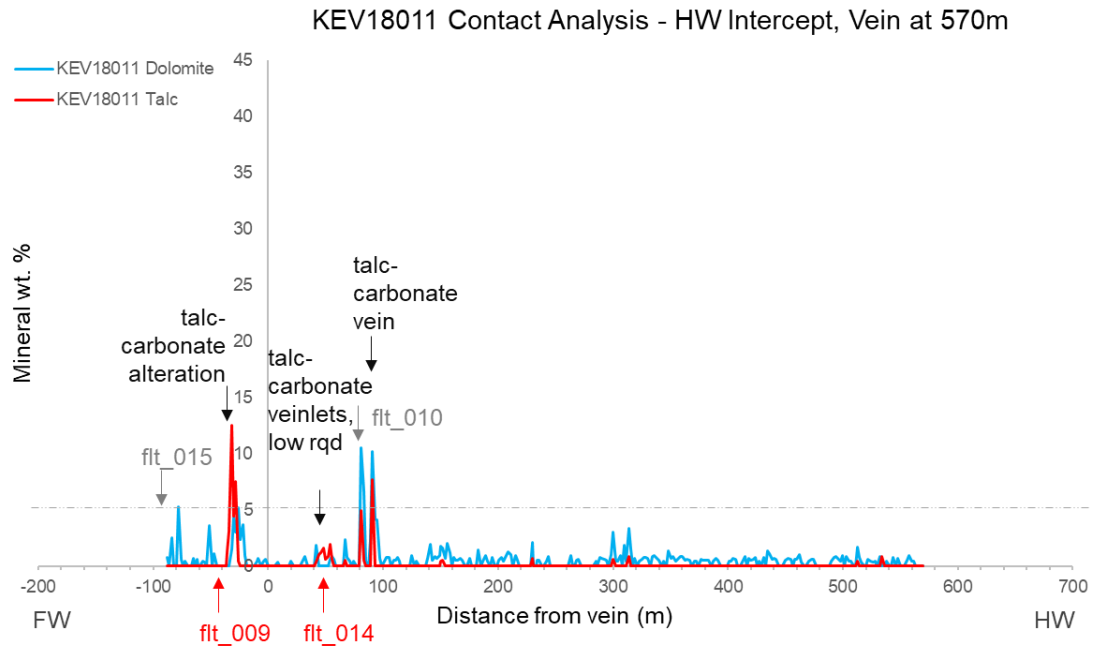


Figure 44: Contact analysis of dolomite and talc for NS-flt-2_ftl-009, core KV18011. The associated vein intersects 570m downhole, and Stenman XRD is graphed.

6. Discussion

Results delivered by the 3D visualisation of XRD data revealed the preferential spatial distribution of high, medium, and low talc values. Noticeable spatial associations of high talc values were observed occurring in the same areas as high dolomite values. Intermediate values showed a spatial association with magnetite which may be related to serpentine alteration, and low values generally did not show any strong association with specific observable features. As mentioned in Section 2.2, talc production from ultramafic rocks is largely an isochemical process, indicating that any fluid with CO_2 travelling through ultramafic rocks will very likely produce talc. Reaction pathways for hydration and carbonatization of talc are shown in Figure 45. As Kevitsa is an old (2.058 Ga) ultramafic intrusion, it is likely that several fluids – meteoric, metamorphic, and magmatic – have percolated over time and through differing pathways to generate the talc observed in this study, thus exact determination of responsible events and their respective timing is a complicated process.

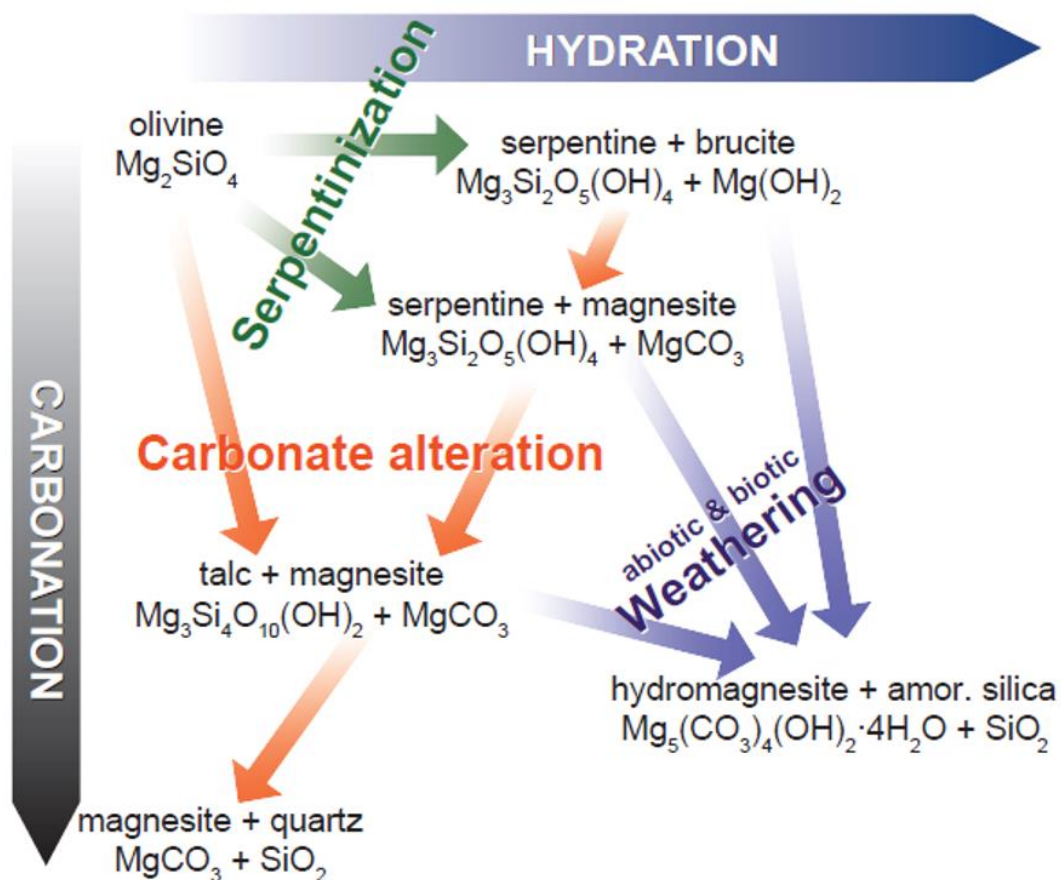


Figure 45: Various reactions in the process of generating talc, modified from Power et al. (2013).

6.1 Background talc

A number of processes may generate the wholesale low talc values such as those in Figure 23.

The percolation of groundwater upon exhumation of the Kevitsa intrusion is one possible source of low talc levels, as the addition of water to an ultramafic rock, be it serpentised or not, is sufficient to generate talc at ambient temperatures, and could be the factor contributing to the spatially unconstrained low-level distribution of talc. However, given that Kevitsa is situated in the Arctic circle and experiences low temperatures, coupled with the low porosity and permeability of ultramafic rocks, it is unlikely that groundwater could percolate in a uniform fashion the way that low talc is distributed in the intrusion.

Another potential cause of this low-level talc distribution could be as a result of retrograde metamorphism. The Kevitsa deposit is a few billions of years old, and talc is at near-equilibrium at the Earth's surface, and so some mineral assemblages may have altered to talc as a retrograde product when the intrusion was exhumed around 1.8 Ga. Low values of talc commonly occur with chlorite, which is a common retrograde metamorphic product. Saying this, prograde metamorphism is another geological process that is equally capable of generating talc (Spandler et al. 2008), and as the CLCB was subject to regional greenschist-facies metamorphism during the Svecofennian orogeny at 1.9 Ga, metamorphic fluids may have generated the talc, possibly coeval with amphibole and serpentine alteration also exhibited throughout the intrusion, which are equally spatially unconstrained.

A third possible source for wholesale low talc values are magmatic fluids generated in the late stages of the Kevitsa magma chamber crystallising, which would have occurred at ca. 2.5 Ga. Temperatures of deuteric fluids in late stages of magma crystallisation range from around 100-500 degrees (Wilson et al. 2008), temperatures akin to those in greenschist facies metamorphism, and pressure conditions in the emplacement level of the crust that ultramafic intrusions get intruded into may mimic the PT conditions that form talc in metamorphic terranes. As the entire intrusion comes into contact with deuteric fluids, this scenario may also explain the unconstrained nature of the low-concentration talc distribution.

6.2 Talc-carbonate assemblages

The faults studied here, NS-flt-1_flt-002 and NS-flt-2_flt-009, display a consistent association with both elevated talc and dolomite concentrations, commonly above 5 wt. %. Additionally, talc and dolomite concentrations in XRD may have revealed some further second order structures that could have a role in concentrating and spatially controlling talc. Both NS-flt-1_flt-002 and NS-flt-2_flt-009 show a small offset, and a potential NNW splay is observed to the west of NS-flt-2_flt_009, shown in Figure 46. Given the consistent high concentrations of talc and dolomite along these faults, it is unlikely that low temperature processes alone are responsible for these elevated concentrations, and an external CO₂ input is most likely required to generate both the talc and dolomite (Naldrett 1966).

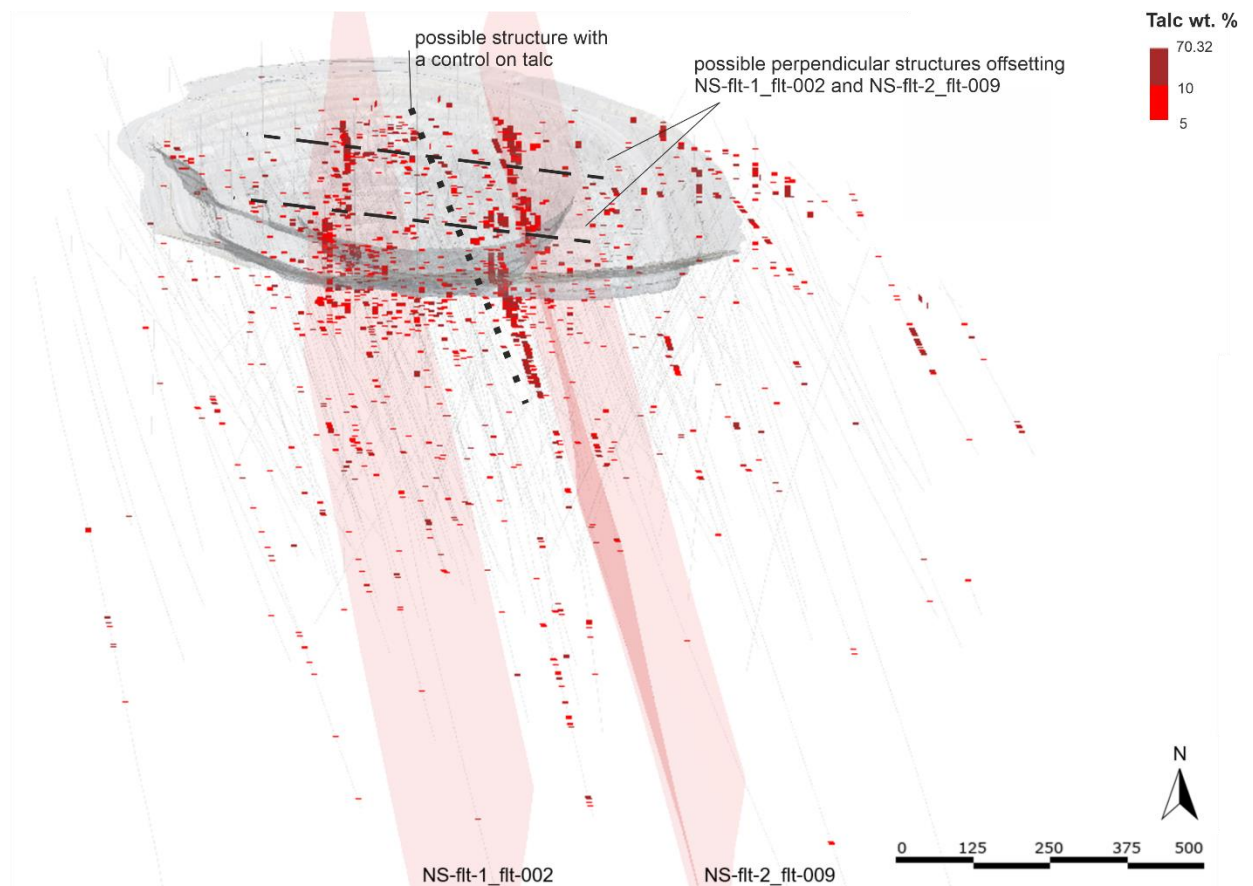


Figure 46: Interpreted secondary structures with a control on high talc values.

If an external CO₂ rich source is required, the next question to address is what events could have generated such a fluid. One possibility is magmatic fluids from later dykes

crosscutting Kevitsa. Boliden geologists have interpreted the faults NS-flt-1-flt-002 and NS-flt-2-flt-009 as potentially metasomatised dykes. If this is the case, CO₂ bearing magmatic fluids could have served as the “separate hydrothermal event” that generated this extensive carbonate alteration (Naldrett 1966) producing talc–magnesite and magnesite–quartz assemblages (Power et al. 2013).

However, no primary igneous textures were observed along these faults in the drillholes studied in this project, so another source for these CO₂ rich fluids should be explored.

Metasomatic fluids released by minerals in prograde metamorphism may be an alternative source. A deep-seated structure identified in geophysical studies (see Koivisto et al. 2015) could serve as a deeper conduit where CO₂ rich fluids could have been channelled, connecting north-south trending, steeply dipping structures at depth. These fluids may manifest themselves as the talc-dolomite veins infilling NS-flt-1-flt-002 and NS-flt-2-flt-009. Fractures and increased porosity around a then-brittle fault plane where fluids containing dolomite, silica and water were crystallising would serve as a location for talc calcite and CO₂ to precipitate, replacing intercumulus minerals, via a ‘skarnification’ process promoting talc generation (Equation 3, Section 2.2) now observed as talc-carbonate alteration.

6.3 Brittle talc

NE-flt_rv1 also exhibits elevated talc values between 1-5 wt. % talc, but not to the extent of NS-flt-1-flt-002 and NS-flt-2-flt-009. The processes resulting in the enhancement of talc along brittle structures such as NE-flt-rv1 could be a lower temperature process. Serpentinisation and carbonatisation of ultramafic rocks can occur at low temperatures, below 50 degrees Celsius, with associated talc (Bjerga et al. 2015). The relationship between serpentine and talc at Kevitsa is not fully understood, but they appear to have some correlation. Serpentine is generated by hydrating olivine and pyroxene, which contain iron and magnesium. Serpentine does not readily accept iron, and so extra iron goes into mineral phases like magnetite (O’Hanley and Dyar 1993). Serpentine only requires some CO₂ to form talc magnesite and water, and so it is possible that further hydration of serpentine around brittle zones would generate talc and explain associated elevated magnetite values. As serpentine alteration is viewed as the first alteration stage at Kevitsa (LeVaillant et al. 2016), it is likely that serpentine alteration preceded late brittle structures such as NE-flt-rv1, and the input of meteoric water would locally enhance talc formation, while also locally producing magnetite and chlorite. The

chemical reaction occurring could be similar to Equations 1 and 2 in **Section 2.2**, much the same as the reactions generating ‘wholesale talc’, just more concentrated as the brittle structure allows a greater volume of water to move through the rock in these areas. It is likely that magnesite is also found with talc on these brittle fault planes, this cannot be substantiated here as magnesite is not on the script for XRD performed at Kevitsa. Movement of meteoric water through brittle structures may have further enhanced talc concentrations along NS-flt-1_flt-002 and NS-flt-2_flt-009.

The near surface talc enrichment (which can reach concentrations exceeding 10 wt. %) seen in cores, could be the simple product of weathering, as when olivine and orthopyroxene break down, they generate serpentine chlorite and talc, (e.g. Robb 2005) which are observed at Kevitsa. So, for near surface talc enrichment, the additional concentrated input of water from permafrost and rain could elevate surface values.

6.4 Multi-stage talc generation

Three dominant talc styles have been observed in this study, the first being pervasive talc-chlorite alteration delivering low (0.2-0.5 wt. %) talc, the second being talc-dolomite alteration haloes proximal to dolomite veins, responsible for high talc values in excess of 5 wt. % and the third manifesting as talc on brittle structures, associated with magnetite, with intermediate (1-5 wt. %) concentrations of talc observed. A model is proposed for the generation of these three talc styles at Kevitsa incorporating scenarios discussed above, illustrated in Figure 46. This model proposes that background values of talc (style 1) serve as the first episode of talc formation (likely accompanying serpentine and amphibole alteration), with the generation attributed to deuteritic fluids (generated around 2.05 Ga) or regional greenschist facies metamorphism (Figure 46a). A second stage of talc generation is observed as talc-carbonate veins and alteration (style 2). North-south trending faults linked to deeper seated structures identified in Koivitsa et al. (2015) may have served as pathways for metasomatic CO₂ fluids generated in the Svecofennian, generating talc-carbonate assemblages witnessed (Figure 46b).

Low temperature processes may be responsible for talc-chlorite-magnetite generation (style 3), observed along brittle fractures after exhumation of the Kevitsa intrusion. Percolation of meteoric fluids along brittle fractures generated talc from olivine and serpentine via hydration and carbonatisation, and may have upgraded talc concentrations

in north-south trending faults. Freeze-thaw cycles of permafrost may have locally concentrated talc at the surface of the intrusion (Figure 46c).

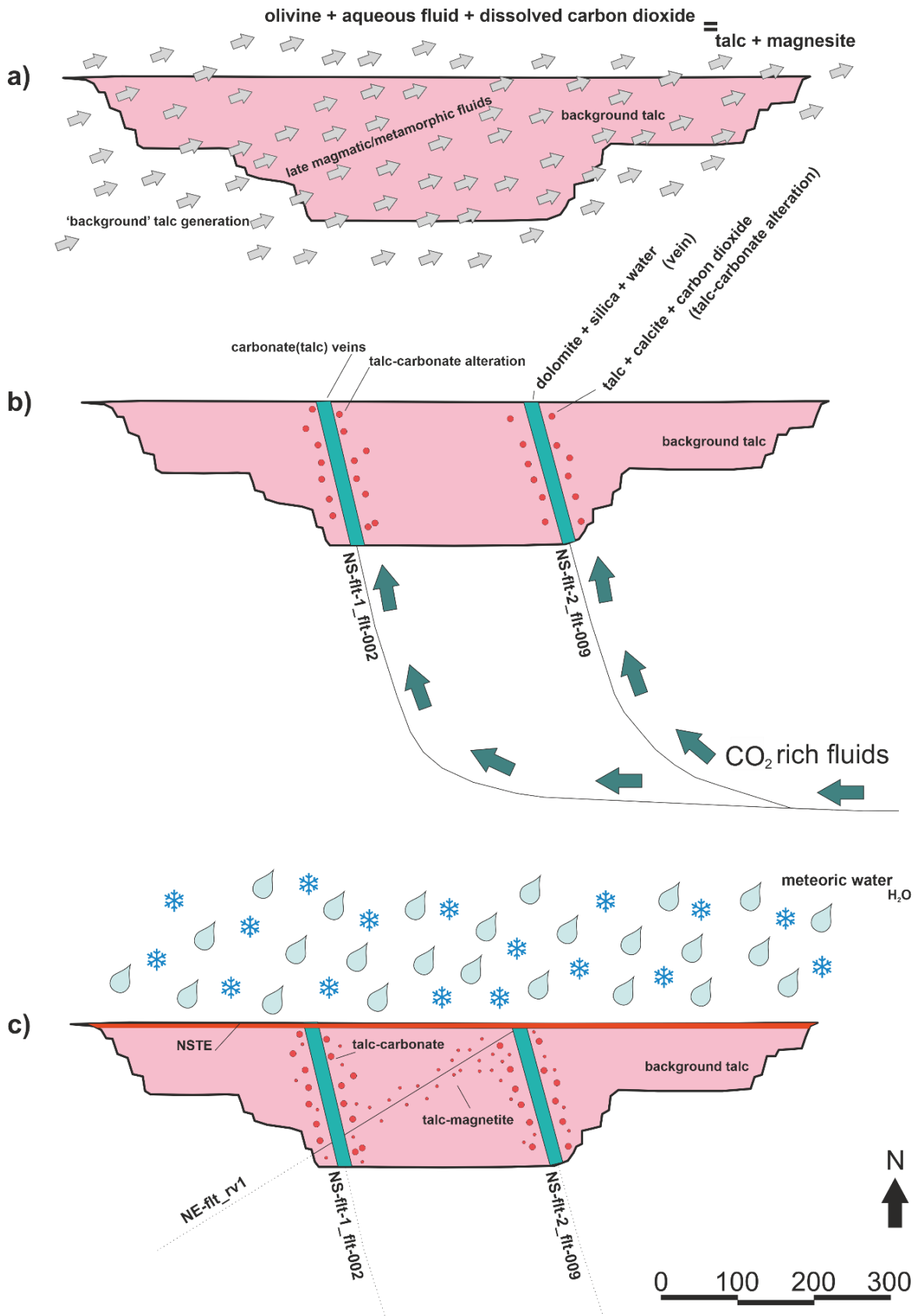


Figure 46: A three stage model for talc formation at Kevitsa.

7. Recommendations

There are currently around 600 thin sections of various rock types and alteration styles of the Kevitsa deposit, made by the GTK. This dataset presents an excellent opportunity for a Bachelor's or Master's level thesis with a petrographic approach. Some research stepping-stones include; assessing mineral paragenesis of the alteration minerals, with focus on the talc and carbonate mineral timings, or, examining intercumulus alteration replacement minerals, with a focus on talc. Additionally, samples were selected across the high talc bearing cores during summer 2020, which could also be used in the study.

The incorporation of magnesite into the 'Kevitsa' XRD mineral suite may be of value, as magnesite is one of the reaction products in the process of ultramafic weathering to produce talc (Naldrett, 1966; Hansen et al., 2005; Power et al., 2013). Including magnesite in the XRD suite may allow for a more accurate prediction of high talc zones along brittle structures, as this low temperature process is likely the method generating talc in these zones. Alternatively, a focused XRD study could be applied with shorter sample intervals, across vein sets or veins with talc alteration haloes to determine the mineral assemblages and possible PT conditions, in combination with a hyperspectral study, to substantiate or disprove mechanisms proposed in the model shown in Figure 46.

Talc zones were identified using 3D seismic data (Malehmir et al., 2012; Koivitsa et al., 2015). A higher resolution 3D seismic survey at depth may serve as a useful predictive method to identify high talc zones well in advance of the mining process.

8. Conclusions

This project identified three preferred talc distribution styles across the Kevitsa intrusion, dependent on talc concentrations, and proposed a multistage model for talc generation. Low concentrations of talc (> 0.5 wt. %) (style 1) found no preferential spatial distribution, occurring across the mine as a background alteration product, postulated to be the result of deuteric fluids generated at the late stage of intrusion crystallisation, or generated in greenschist-facies metamorphism during the Svecofennian orogeny. Higher talc concentrations (>5 wt. %) have a dominant carbonate (dolomite, magnesite or calcite) association (style 2). Carbonate veins themselves tend not to contain the highest talc concentrations, rather, highest talc values are found around alteration haloes

surrounding these veins. Highest talc occurrences (5 wt. % and above) occur around carbonate vein clusters, postulated to be due to the possible fractured nature of the rock preceding percolation of CO₂ bearing fluids, allowing for more dominant talc alteration to concentrate in fracture spaces and allowing fluids to react with intercumulus minerals. The generation of this style is attributed to metasomatic CO₂ rich fluids, as the second talc generation event.

Intermediate talc concentrations (1-5 wt. %) were found to be associated with brittle structures (style 3) and were likely generated through low temperature hydration and carbonatisation of ultramafic rocks through the percolation of meteoric water, occurring after exhumation of the intrusion and continuing to the present day. This low temperature process may have also upgraded talc associated in style 2. Talc and magnetite observe a spatial relationship, specifically highlighted along brittle structures, attributed to further hydration of serpentine-group minerals. Near surface talc enrichment is also linked to meteoric waters, with talc values upgraded through freeze-thaw cycles of permafrost.

A dominant structural association with intermediate to high talc values (1 wt. % and above) was observed. The structures focused on in this project had significant talc associations, with shallowly-dipping NE-flt-rv1 associated with talc style 3, and the two steeply dipping NS trending faults NS-flt-1_flt-002 and NS-flt-2_flt-009 associated with talc style 2. However, not all faults that are interpreted currently have a strong control on talc, and not all talc is structurally controlled.

As faults cross-cutting Kevitsa are not insignificant structures, it is likely that structures similar to these, or continuations of these structures commonly do generate high concentrations of talc when intersecting other ultramafic intrusions in the CLCB. Investigating the presence of talc at other deposits such as the Sakatti project would add to the understanding gained from Kevitsa and give further clarity to controls on talc distribution in ultramafic intrusions.

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